

### AL AFIAH ROADS CONT L.L.C. **ROAD MARKING DIVISION**



<u>PRE QUALIFICA</u>

SHARJAH, UAE, P.O. Box 63292, Tel.:+971 6 5755241 Fax:971 6 5755243 ABUDHABI,UAE, P.O. Box 133168 Tel.:+971 2 5597957 Fax:971 2 5597958 DUBAI, UAE, P.O. Box 63186, Tel.:+971 4 2596781 Fax:971 4 2596 782 E-mail : info@afiahgroup.com



Web: www.afiahgroup.com





### **INDEX**

### **SECTION – 1 COMPANY BROUCHER**

- 1 INTRODUCTION
- 2 **ISO CERTIFICATE**
- **3** TRADE LICENSES
- 4 ORGANIZATION CHART
- 5 LINE OF ACTIVITIES
- **6 OUR PROJECTS**
- 7 PHOTOGRAPHS
- 8 MANPOWER
- 9 WORK FACILITIES
- **10 INSURANCE CERTIFICATE**

### **SECTION – 2 TECHNICAL SUBMITTAL**

- 1 THERMOPLASTIC ROAD MARKING BS-3262:1985
- 2 ROAD MARKING DROP ON BEADS BS-6088 TYPE A&B
- **3** THERMOPLASTIC ROAD MARKING AASHTO M-249
- 4 ROAD MARKING DROP ON BEADS AASHTO M-247 TYPE I & II
- 5 THERMOPLASTIC MATERIAL SAFETY DATA SHEET
- 6 JOTUN/NATIONAL ACRYLIC PAINT TRAFFIC PAINT
- 7 FAST DRY ACRYLIC COLD TRAFFIC PAINT
- 8 ACRYLIC PAINT APPROVALS & TEST CERTIFICATES
- 9 HEALTH & SAFETY INFORMATION





### **INTRODUCTION**





### **INTRODUCTION**

AL AFIAH CONTRACTING L.L.C. was formed in August 2006 as the INFRASTRUCTURE DEVELOPING COMPANY. With the fast changing environment, we commit ourselves to continuous development and change. AL AFIAH CONTRACTING is having its own strong team with machineries and highly equipped manpower to execute the projects to international standards.

From just being a road construction contractor, on 2012, the company has diversified into another division of **Road Marking Division** and **Traffic Safety Solution**. ARC has earned a remarkable reputation in trustworthiness, all because of a strong customer focused approaches and the continuous quest world class quality maintaining.

The company is managed by professionals who are qualified and have rich expertise in building **of infrastructure services** of simple to complex systems with committed time frame and duly adhering to established safety norms.

### Some of our reputed clients are as follows:-

- ADNOC Construction of Exit & Entry Roads for ADNOC filling stations at various locations in Abu Dhabi, Al Ain and Western Region.
- > **D.O.T.** Entry & Exit Roads connected to D.O.T. Highways.
- YAHSAT (Military College)- Antenna Base & Internal Roads at Shk. Zayed Military College, Al Ain & Abu Dhabi.
- > **RTA** Infrastructure Work at bus depots.
- **RAK PROPERTY** Infrastructure Work for Mina AI Arab at RAK.
- > **DUBAI MUNICIPALITY –** Drainage Services and Road Works.
- **SEWA**-Roads and Infrastructure works for Power Stations & Sub Stations at various locations.
- > **PACIFIC CONTROL** Access Road Works.
- > **ADSSC** Road Crossing Works.

### **OUR VISION**

To be an innovative organization committed to the pursuit CHAIN of excellence. We aim to make significant contributions to nation building through our work in the field of construction.

### OUR MISSION

To provide services and products with the highest quality and to deliver customer satisfaction

MGT/ 04 / 001



**REV # 00** 

# AI AFIAH ROADS CONT. L. L. C.

## **QUALITY POLICY**

PERFECT TEAMWORK TO PROVIDE HIGH QUALITY SERVICE TO OUR VALUABLE

CUSTOMERS AS PER THEIR REQUIREMENTS ON TIME, EVERY TIME

### OBJECTIVES

- A Quality checking at every stage.
- Be always with our client requirement & satisfaction. A
- Adoption of update knowledge for the enhancement of performance. A



General Manager

MGT/04/006





### <u>Al AFIAH ROADS CONT. L. L. C.</u> <u>SAFETY POLICY</u>

We are committed to the protection of the health and safety of our workers and take all reasonable measures to achieve this goal, by providing awareness training of all employees in safe working methods before the assumption of duty.

Promote personal responsibility on the part of everyone to avoid and prevent health hazards as well as injuries to themselves also for others who may be affected by their acts or omissions and to co-operate with the organization to comply with its duties, requirements and statutory obligations.

In order to fulfill this commitment to protect both people and property we provide and maintain a safe and healthy work environment according to the acceptable industry standards and in compliance with the legislative requirements.

Ensure that safety is a line management responsibility.

Monitor effectiveness of safety policy.

**General Manager** 





شيكة الطرق والمواصلات ROADS & TRANSPORT AUTHORITY



Contract: M-1002/5 B Road Marking Maintenance Works.

Subject: Sub-Contractor Approval

Reference to the above mentioned subject and your letter Ref. No. ARRM/RTA/014 dated on the  $2^{nd}$  of November 2014, kindly be informed that we have no objection regarding appointing "Al-Afiah Roads Contracting LLC" as a Sub-Contractor of you for the contract mentioned above, where this will be under your responsibility.

This is for your Information.

Regards,

**Eng. Ali Abdulkareem** Traffic Signs & Road Marking Maintenance Manager

File Attachments: As mentioned above

Our Vision: Safe and smooth transport for all

Tel. +971 4 284 4444 . Fax +971 4 2065555. P.O.Box 118899, Dubal, U.A.E

مانف3333474 فاڪس٥٥٥٥،٦٤٧٧ جن ٻ ٩٩٨١١دين , ١٥٥٥ ماندين , ١٥٥٥

يؤيننا بتقل افن وسؤل للحميع

PLN #000 8559 or



سلطة واحة دربي للسـيليكون Dubai Silicon Oasis Authority .

### Planning & Design Department Planning Section

### Permit to Work inside DSO

### تصريح عمل داخل واحة دبي للسيليكون

التاريخ:

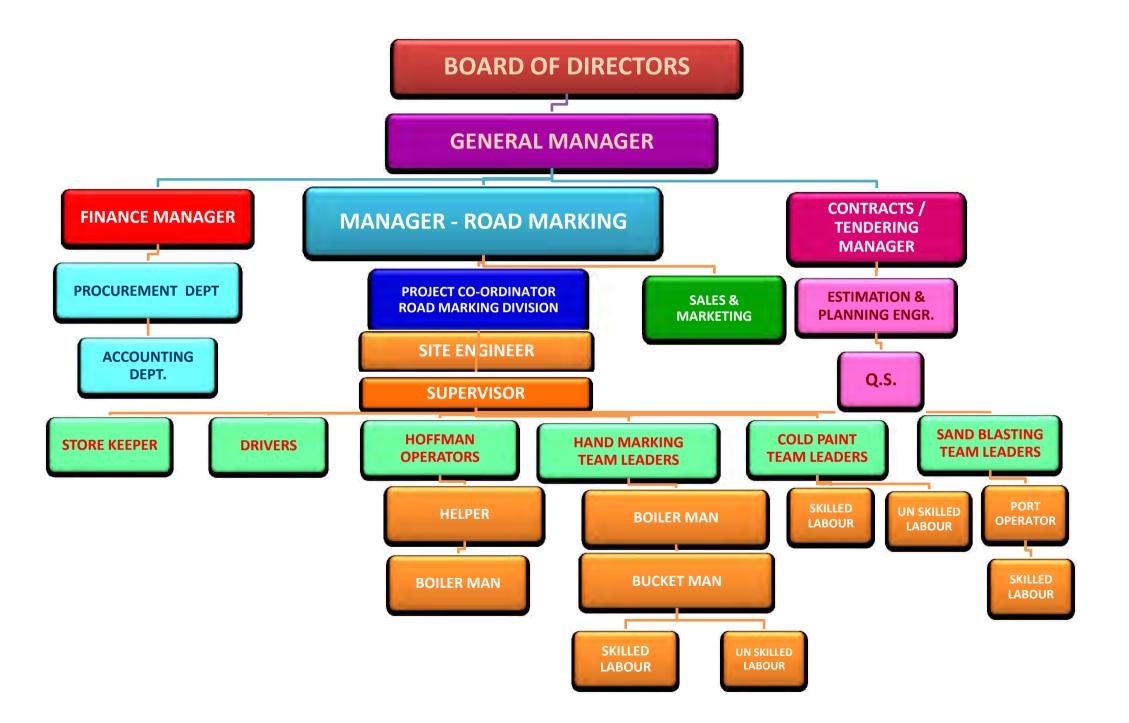
1

Date: 20/11/2017

Project Details	تفاصيل المشروع
Project Title: DSO Open Area Road Marking	عنوان المشروع:
Plot # / Project #:Road No.6, 7, 8, 10, 11,12,14,15 & 16	رةم الأرض / رقم المشروع: 🦾
Site Contact #: 0528998400	رقم هانف الموقع:
Work Description & Undertaking	وصف العمل والتعهد
We Al Afiah Roads Contracting LLC with P.O Box 63186 No UAE, hereby request your permission to allow us to undertake the following works inside your property	نحن ص.ب الإمارات العربية المتحدة، نتعهد بتحمل مسؤولية الأعمال القائمة داخل ممتلكات الواحة
Period of Work: 1-22/11/2017- 5/12/2017 2-	مدة العمل Internal Road Marking -1 Work -2
This request would also allow us to use our equipment /tools/ machineries and manpower as per the attached list. Approved NOC's are also attached herewith.	هذا الطلب سوف يتيح لنا أيضا استخدام المعدات / الأدوات / الأجهزة والقوى العاملة الخاصة بنا وفقا للقائمة المرفقة وقد أرفقنا شهادات عدم الممانعة المعتمدة.
We would be fully responsible for any damages of your property, existing utilities around the plot and inside DSO (Gas Pipe Line & Fuel Jet Line), and the works of other Contractors during our contract period and would undertake the repair of the same on our account.	نتمهد بتصل المسؤولية عن أية أضرار في الممتلكات الخاصة، والمرافق الموجودة حول قطعة الأرض المذكورة وداخل واحة دبي للسوليكون (مجرى أنبوب الغاز ومجرى الوقود)، وأعمال المقاولين الآخرين خلال فترة العقد وسوف نكون مسؤولين عن الأضرار وإصلاحها.
Note: Coordination with DSOA – EM, Facility Management Team is required in all the activities related to Construction.	ملاحظة: جميع الأعمال الإنشائية تتطلب التنسيق مع سلطة واحة دبي للسيليكون. الإدارة الهندسية، قسم المراقة والمعليات.
جريم بن التوقيع والغنم) (الاستشاري المصرح به - التوقيع والغنم) (Approved Consultant - signature and stamp)	للمان المرت به التوقيع والغتم) (المان المرت به التوقيع والغتم) (Approved Contractor - signature and stamp)
For DSO Use	لاستخدام سلطة والحة دبى
Comments:	with Comments 🗆 Rejected
	ومربع المعالي معالي معالي معالي معالي
<ol> <li>Notes:</li> <li>This approval by DSO shall not relieve the Consultant or Contractor in accordance with regulations and standard, and both consultant and con</li> <li>Please contact DSO / Engineering Management on 04-501 5206 for any</li> </ol>	any way from their responsibilities of the design and construction in tractor shall bear the full liability of these.

لمزيد من المطومات: هائف:www.dso.ae فلكن: +971 4 501 501 501 501 501 4 501 500 الموقع الأكثروني: www.dso.ae الموقع الأكثروني: For more information: Call +9714 5015000 / 5015206, Fax: +9714 5015277 Email: <u>calledso.ae www.dso.ae</u>

Ranya	Jou≳y	Axianta	IMG CONSTRUCTION OF TH ANCILLARY	OF ARABIA Theme Park EME PARK INFRASTRUCTURE ROADS, DUBAI, U.A.E. Io.: 784-14054-C0103	E and	City of .		Q
			SUB-CONTRA	CTOR APPROVAL RE	QUEST			
SM0	And the second se	R G C	In the second	CACIV	1 3 0 DTS NO.	0 REV.		2/2015 ATE
ROM:	RANYA - RGC Projec		TO ATTENTION Contact No.	: IMGTP-JOUZY Engi : MATT AITCHISON - Desi :	-	sultant		
			ed by the receiving party and ret			RANYA GEN	CONT	0.110
			SEPARATE COVER, THE I			ASPER YOUR		
TICK AS APPR	AL IS INTENDE	DFOR	APPROVAL/COMM	ENT INFORMATION / RE	ECORD	REFate: /s//	2Time	5:00
VORKS RELAT TICK AS APPR			ARCHITECTURAL	STRUCTURAL	ECTRO-MECHANIC	Designation OP-MRECTOR	Action	Info
BUBCONTRA	CTOR SUBMI	TTAL LOG REFER	RENCE NO.	: SCAS-14		CONTRACTS		
SUB-CONTRA	ACTOR'S NAM	IE / DESCRIPTIO	N	AL AFIAH (FOR ROAD M	ARKINGS)	PROC. PLANNING		
	CONTACT NC	s		PO Box 63186. Dubai, TEL. N	O.∷04-2596781	QA/QC ACCESAX NO.	04-2596	782
	ERSON & MOE			MOBIL		MEP		
				info@afiahgroup.com		ESTIMATION SAFETY		
		inst quality standa	irds :	: refer to attach documents		PERSONNEL		
	Quality Syster		· · ·	-		SITE	_	
Adherence to	30 B)					OTHERS		2A
s the compar	ny OHSAS 180	001 (Health and Sa	ifety Certified)	: refer to attach doncuments		, ne	(	
Submittal Che	ecklist : TICK \	WHERE APPLICA	BLE	COMPANY PROFILE	ERTIFICATES/REGI	STRATION	TRAININ	GS
OTHER ATTA	ACHMENT:			: KEY PERSONNEL & MANPON	WER	LIST OF EQUIP	MENT, M	ACHINES
	ardcopy +1 So	ft Copy 1		: LIST OF PROJECT COMPLET	TED/ON-GOIN	PREVIOUS API	PROVALS	
VC				PRODUCT/MATERIAL DATA	SHEET	SAMPLES	SHOP D	RAWING
Contractor's S	STAMP		C	CERTIFY THAT THE ABOVE SUBMITTE DRRECT AND IN STRICT COMPLIANC PECIFICATIONS EXCEPT AS OTHER V	E WITH THE CONT			AND ARE
PRE	PARED BY Q	A/QC		APPROVED BY NIRMAL PRA		lanager		
SI	GNATURE:			SIGNATURE:	2			
	DATE: 1	3/12/2015		DATE: 13/12/2010	ENERAL			
TO: CONTRAC	F	DUR SUBMITTAL H. DR DETAILS OF OU Rexiewed A perfence	R COMMENTS, REFER TO TH and forman	NENTHE COMMENT OR APBRIDGE HE ATTACHED COMMENTS COMP. S IN ellin - bey T Mawark for the quired in the spece	ANY LLC TICK	IF ATTACHED	ions	
(ANY A	APPROVAL OR	COMMENT HEREI	N SHALL NOT RELIEVE THE (	CONTRACTOR OF HIS OBLIGATIONS	AS STIPULATED IN	THE CONTRAC	TDOCUM	ENTS)
APPROVA	AL CODES:	APPROVED	AN APPROVE	as Noted <b>RR</b> Revise and	Resubmit	NA Not App	roved	
			E	IMGTP MANAGEI	VENT SIGNATUR	ES	-	
JOL Designation	Resident Eng	TANT SIGNATUR				ect Director		
Name: AH Signatures	HMED AMER	12/16	Signatures Date: /S	SHAR -/ s	Name: KELLY G Signatures Date: 5	(K)	), -	
REFERENCE OF	NSULTING	ENGINE Rece x: 14357 Date	: //_2015	Received by:	ECE	WE		Revision
Construction For	rm No: 002 . Do	i UAL		124	S			
Construction For	rm No: 6027. Do Duba	i UAL		<u>j</u>	] <b>1 3 DE</b> ΒΥ: βμ	2015	U	







### LINE OF ACTIVITY





	LINE OF ACTIVITIES
1	Road & Pavement Marking
2	Road Signage
3	Removal of Road Pavement Marking & Signage
4	Sand Blasting of Metal Pipes & HYSD Bars
5	Ship Sand Blasting
6	Construction of Road & Pavement
7	Electrical/Telephone Duct Line Works
8	Storm Water Lines with Manhole
9	Sewerage Lines with Manhole
10	Pumping Station
11	House Connections
12	STP's
13	Chambers
14	Bulk Quantity of Earth Works





### **OUR PROJECTS**





S. No.	Description of Project	Main Contractor	Status
1	Construction of Filling Stations in Abu Dhabi Emirates Al Mearad Service Station - Abu Dhabi	M/s. Ginco	On Going
2	Construction of Additional Facilities for the Existing Ruwais Recreation Centre at Abu Dhabi – UAE	M/s. Condor	On Going
3	Maintenance Work for Wasit Power Station at Sharjah	Al Afiah Roads Cont.	On Going
4	Reinstatement & Rehabilitation of Infrastructure Works at Ruwais Housing Complex for ADNOC	M/s. CHEC	On Going
5	YAHSAT – Additional Car Parking & Outdoor Sports Fields works	Al Afiah Roads Cont	Completed
6	Crossing Road Work at AI Ain for ADSSC	M/s. GCC	Completed
7	Construction of Proposed Filling Station for ADNOC Distribution at Jreen Al Aish Abu Dhabi - UAE	M/S. Halla & Dolphin J.V.	Completed
8	Ad-376 : Construction of ADNOC Filling Station in Abu Dhabi Al Jarf Service Station	M/s. Eastern International	Completed
9	Ad-377 : Construction of ANNOC Filling Station In Abu Dhabi Khalifa Industrial City Service Station	M/s. Eastern International	Completed
10	Construction of Al Naimah Filling Station in Al Ain	M/s. Ginco	Completed
11	Approach Road Works For M/s. ADNOC Filling Station in Al Hayer	M/s. Ginco	Completed
12	Road Works for SSTC Warehouse at SGS YAHSAT Abu Dhabi - Phase - II	M/s. Condor	Completed
13	Approach Road Works For M/s. ADNOC Filling Station in Al Nahel	M/s. Ginco	Completed



	QRS	A (E)
Quality Registrar Systems		ASCB(E) Accediting

S. No.	Description of Project	Main Contractor	Status
14	Road Works for SGS YAHSAT at Al Sewhain Abu Dhabi - Phase - T	M/s. Condor	Completed
15	Enabling Works at Shk. Zyed Military University - Al Ain	M/s. Future Mark Cont.	Completed
16	House Connections & Miscellaneous Works for Dubai Municipality	M/s. Arabtec Engineering	Completed
17	Access Road to Pacific Control	M/s. Al Afiah Roads Cont	Completed
18	Storm Water Drainage Services (Main Pipelines & Manholes) at Al Ruwayyah Bus Depot - Dubai	M/s. Ranya	Completed
19	Internal Roads & Surface Water Drainage at Hamriyah Power Station For Phase II R.O.Plant	M/s. Aqua Engineering.	Completed
20	Surface Water Drainage System Installation Works at Layyah Power Station - Sharjah	M/s. Actco General Contracting Co. L.L.C.	Completed
21	ETISALAT Services At Al Quzais Industrial Area - Dubai	M/s. Bin Saifan	Completed
22	Du-Services At Jumerah Park Infrastructure Project - Dubai	M/s. Nurol	Completed
23	Construction of 6.6kv Sub Stations for Jumerah Park Infrastructure Project - Dubai	M/s. Nurol	Completed
24	Surface Water Drainage & Infrastructure Works for Labour Camp - Sharjah	M/s. Al Kauther Cont. Co.	Completed
25	Surface Water Drainage & 11kv Cable Civil Work at Mina Al Arab - RAK	M/s. Darwish Engineering	Completed
26	Construction of 33kv Sub Station at Mina Al Arab - RAK	M/s. Darwish Engineering	Completed
27	Civil Works for 33kv &11kv Sub Stations at Al Tai - Sharjah	M/s. Al Kauther Cont. Co.	Completed





S. No.	Description of Project	Main Contractor	Status
28	Internal Roads & Grading Works for AI Tai Sub Station - Sharjah	M/s. Al Kauther Cont. Co.	Completed
29	Internal Roads & Foot Path Works for Hamriya Power Station - Sharjah	M/s. Al Kauther Cont. Co.	Completed
30	Contract R671-Al Batayeh Access Roads - Sharjah	Darwish Engineering	Completed
31	Printing Press and Store – Mussafah – Abu Dhabi	Genco Arab Korean	Completed
32	Hosi Housing Area - Sharjah	Darwish Engineering	Completed
33	Road Marking Work at Rashidiya Parking - Dubai	Port Saeed Transport	Completed
34	Road Marking Work in Jabel Ali Free Zone - Dubai	Pax-Kent International	Completed
35	Road Marking - Dubai	Mehraj Building	Completed
36	Roads in Al Nouf Area - Sharjah	Darwish Engineering	Completed
37	Road Marking at Warsan Ambulance Centre - Dubai	Port Saeed Transport	Completed
38	DEGD Luxury Apartment in Jumeria Village in Jabel Ali	Intermass Engineering	Completed
39	PJ 2104/2 – Road Marking at Bicycle & Jogging Track, Al Warqaa - Dubai	Port Saeed Transport	Completed
40	Markings at Wadha Mall, Abu Dhabi	Ali & Sons Contracting	Completed
41	Sweden Driving and Traffic Awareness Institute Umm Al Quwain	Sweden Driving Institute	Completed
42	Road Marking at Various Locations in U.A.E.	Darwish Engineering	Completed
43	M 1006/10 Un Paved Roads and Earth Works Nad Al Shiba	Port Saeed Transport	Completed
44	Sheik Mokammed Mejren Sulthan Villa Project Nad Al Shiba	Al Baraha Land	Completed



	QRS	A (E)
<b>CORS</b>		***
Quality Registrar Systems		ASCB(E)

S. No.	Description of Project	Main Contractor	Status
45	Road Markings at Saif Zone - Sharjah	Darwish Engineering	Completed
46	Mina Al Arab Phase 1 Infrastructure Works - RAK	Darwish Engineering	Completed
47	Construction, Completion & Maintenance of Abu Dhabi University – Housing Project	Al Meraikhi General Cont.	Completed
48	Road Marking at Various Locations in U.A.E.	Darwish Engineering	Completed
49	Lokavastha Multi Storey Building in Sports City Jabel Ali	Intermass Engineering	Completed
50	Construction of Building for Dolphin Energy at Taweelah – Abu Dhabi	Intermass Engineering	Completed
51	Office complex (135) Commercial Building Zone E19/02 Plot No. 52-61 & Plot No. 213-218 Abu Dhabi	Ali & Sons Contracting	Completed
52	M-1011 Maintenance of Nadd Al Hammar – Beirut Road Tunnel (Airport Tunnel)	Waagner Biro Gulf LLC	Completed
53	UAE Contract No. 1 Dhadna, Taween, Khailibeh, Idhen	Saif Bin Darwish	Completed
54	M2104 Maintenance & Improvements in DM Facilities site : Vegetable & Fish Market – Various Locations	Port Saeed Transport	Completed
55	SAS Al Nakhil – 217 Villas – Abu Dhabi	Pivot Engineering	Completed
56	Ruwais Housing Complex Phase III, Bachelors Flats, Abu Dhabi	Pivot Engineering	Completed
57	UAE Armed Forces MW-AF-319R-200 Al Hamra, Abu Dhabi	Code Contracting	Completed
58	Internal Road Upgrading of Main Road – Falaj Al Moalla	Pranav Contracting	Completed
59	R 80 Leveling & Roads in al Barsha	Saif Bin Darwish	Completed
60	R 815 – Local Roads in Al Qusais	Saif Bin Darwish	Completed





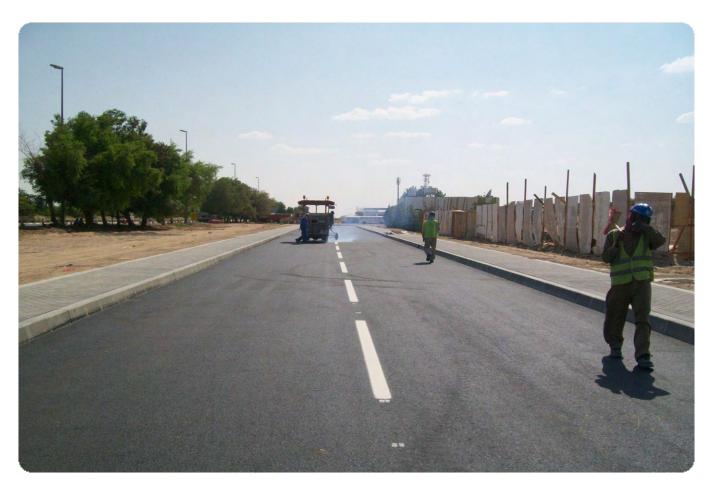
### PHOTOGRAPHS







AL HAYER FILLING STATION IN AL AIN



AL NAIMAH FILLING STATION IN AL AIN – ROAD WORKS



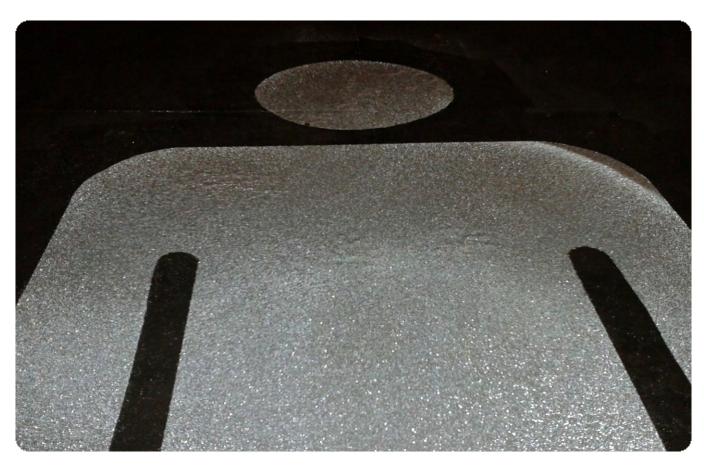
AL NAIMAH FILLING STATION IN AL AIN – ROAD WORKS



AL HAYER FILLING STATION IN AL AIN



**ROAD CROSSING - TRUCK ROAD AL AIN** 



YAHSAT- ADDITIONAL CAR PARKING, & OUTDOOR SPORTS FIELDS WORKS



**ROAD CROSSING - TRUCK ROAD AL AIN** 



AL HAYER FILLING STATION IN AL AIN



AL HAYER FILLING STATION IN AL AIN



AD-377 : ADNOC FILLING STATION IN ABU DHABI – KHALIFA INDUSTRIAL CITY



AD-377 : ADNOC FILLING STATION IN ABU DHABI – KHALIFA INDUSTRIAL CITY



ROAD CROSSING - TRUCK ROAD AL AIN



AD-376 : ADNOC FILLING STATION IN ABU DHABI – AL JARF



AD-376 : ADNOC FILLING STATION IN ABU DHABI – AL JARF



YAHSAT SSTC WAREHOUSE



FILLING PUMP STATION FOR ADNOC DISTRIBUTION AT JREEN AL AISH IN ABU DHABI, UAE



YAHSAT ROAD WORK IMPROVEMENT



AL HAYER FILLING STATION IN AL AIN



AD-376 : ADNOC FILLING STATION IN ABU DHABI – AL JARF



FILLING PUMP STATION FOR ADNOC DISTRIBUTION AT JREEN AL AISH IN ABU DHABI, UAE















DROP ON BEADS IN OUR PLANT



THERMOPLASTIC MATERIAL IN OUR PLANT



SILICA SAND IN OUR PLANT



THERMOPLASTIC





### WORK FACILITIES





### WORK FACILITIES

### **MACHINERY & VEHICLES**

HOFFMAN H 33-3	1 NO.
HOFFMAN H 33-1	1 NO.
LINE LAZAR (CRACO)	3 NOS.
SAND BLASTING PORT	4 NOS.
AIR COMPRESSOR- 367CFM	2 NOS.
AIR COMPRESSOR- 187CFM	1 NO.
3 TON DOUBLE CABIN WITH PRE-HEATER	2 NOS.
3 TON PICK UP SINGLE CABIN	3 NOS.
1 TON DOUBLE CABIN PICK UP WITH SAFETY EQUIPMENT	3 NOS.
3.5 TON SINGLE CABIN WITH SAFETY SIGNS	1 NO.
SAFETY TROLLEY LIGHT	10 NOS.
7.5 TON WITH PRE-HEATER	1 NO.
PAJERO 4 X 4	1 NO.
YARIS SALOON	1 NO.
COROLLA SALOON	1 NO.
10 TON TROLLEY	1 NO.
🕏 BUS – 30 SEATER	3 NOS.
🥏 MINI BUS – 15	2 NOS.
6 WHELL TRUCKS	4 NOS.
	1 NO.
SHAIN EXCAVATOR-CAT 320	3 NOS.
CATTERPILLER EXCAVATOR	4 NOS.
SWHEEL LOADER CAT-966	2 NOS.
SWHEEL LOADER CAT-950	2 NOS.
SRADER	2 NOS.





S LIFTING CRANE	1 NO.
S MOBILE CRANE	1 NO.
SOBCAT	2 NOS.
PLATE COMPACTOR	6 NOS.
COMPACTION ROLLER.	2 NOS.
BABY ROLLER	2 NOS.
COMPRESSOR WITH JACK HAMMER	1 NO.
SPHALT CUTTER	2 NOS.
GENERATOR 100KV	1 NO.
GENERATOR 50KV	2 NOS.
WATER TANKER	2 NOS.
DEWATERING PUMPS	5 NOS.
SPHALT SUPPLYING AND LAYING CREW	1 CREW.
TOTAL STATION	5 NOS.
	3 NOS.
LEVEL MACHINE	6 NOS.





# **TECHNICAL SUBMITTAL**

# FOR

# THERMOPLASTIC ROAD MARKING BS-3262:1985





#### PRODUCT SPECIFICATION FOR THERMOPLASTIC ROAD MARKING MATERIAL MANUFACTURED TO COMPLY WITH BS 3262 : 1981 PART 1

<b>COMPOSITION</b>	<b>PERCENTAGE</b>
Binder	18 - 22
Pigment and Extender	18 - 20
Pre mix Glass Beads	20 min.
Aggregate	40

#### **BINDER COMPOSITION:**

A blend of synthetic C5 Hydrocarbon Resin / Rosin plasticized with oil and polymer.

#### PIGMENT:

White – Titanium Dioxide type A (Anatase) or type R (Rutle) complying with BS 1851 Yellow – Lead Chromate (shall not exceed 5% w/w of the product)

#### EXTENDER :

Selected grades of white Calcium Carbonate powders

#### PRE MIX GLASS BEADS:

Glass Beads to BS 6088 Class A

#### **AGGREGATE**

Crushed Calacite & Silica Sand

#### **THERMOPLASTIC SPECIFICATION :**

#### All tests are in accordance with BS 3262 : 1989 Part 1

1. Luminance	: White – 78% min. & Yellow – 50% min. when compared with Magnesium Oxide using the CE "Y" Filter.
2. Softening Point	: Ring & Ball softening point, minimum 95°C
3. Flow Resistance	: Not more than 25% when tested @ 40°C
4. Skid Resistance	: Minimum 45 units
5. Heat Stability	: Not less than 65°C – White & 45°C Yellow
6. Specific Gravity	$2.0 \pm 0.1$ approx.
7. Application Temp	: 220°C max.
8. Max Safe Heating Temp	: 230°C
9. Coverage	: Aprox.3 kg/m2 @ 1.5mm application Thickness
	excluding drop on Glass Beads





Composition of "Thermoplastic Road Marking Material"

Sl. No.	Component	White Specific.	Yellow Specific.
1	Binder Content	18 Min.	18 Min.
2	Glass Beads	30-40 Min.	30-40 Min.
3	Titanium Dioxide	10 Min	See Note
4	Calcium Carbonate, Insert Filler & Yellow	42	See Note
	Pigments		

Amount of Yellow Pigment, Calcium Carbonate and Insert Fillers is the option of the manufactures provided all other equipment of these specifications is met.

CLAUSE	SPECIFICATION	NOTATION	COMMENT
1	Scope		Noted
2	Definitions		Noted
3	Aggregate	Silica sand	Comply
4	Pigment	Titanium dioxide Rutile/ Anatase as desired Lead Chromate	Comply
5	Binder	CS Resin or Resin as desired	Comply
6	Reflectorization	BS6088 (a) and BS6088	Comply
7	Composition		Comply
8	Properties		Comply
9	Containers		Comply
10	Markings		Comply
	Appendix A	Method of testing is note	Comply
	Appendix B	Samples to be taken from Pre Heater	Comply
	Appendix C	Test procedure	Noted
	Appendix D	Test procedure	Noted
	Appendix E	Test procedure	Noted
	Appendix F	Test procedure	Noted
	Appendix G	Test procedure	Noted
	Appendix H	Test procedure	Noted
	Appendix J	Test procedure	Noted
	Appendix K	Packaging Label	Comply

Compliance Statement For BS 3262 1989-1 THERMOPLASTIC





# **Manufactures Test Results**

SL. NO.	PHYSICAL PROPERTIES	BS 3262 1989 PART 1 SPECIFICATION WHITE LF 80/20 REF		YELLOW LF 50/20 REF
1	BINDER CONTENT (%)	18 - 22	19.05%	19.05%
2	GLASS BEADS	20% MIN.	20	20
3	SOFTENING POINT (°C)	65 °C	102	102
		WHITE->70%	80	-
4	INITIAL LUMINANCE	YELLOW->50%	-	53
	LUMINANCE-HEAT	WHITE->65%	76	
5	STABILITY	YELLOW->45%		48
6	FLOW RESISTANCE	MAX. 25%	<1%	<1%
7	FLASH POINT C.O.C.(°C)	>235°C	240°C+	240°C+
8	SPECIFIC GRAVITY	2±0.1gm/cc	2.0	2.0

**Binder Composition** 

A Blend of Synthetic Aliphatic Resins

Plasticized with mineral Oil incorporating dispersing agents

<u>Pigments</u>	
White	Titanium Dioxide Rutile/anafase
Yellow	Lead Cromate
Extender	
Whitening to BS 1795	
<u>ballotini</u>	
Glass Beads to BS6088 Class A	
Aggregate	
Crushed Calciate and Silica Sand	





# **TECHNICAL SUBMITTAL**

# FOR

# ROAD MARKING DROP ON BEADS BS-6088 TYPE A&B





#### Commodity : Glass Beads BS 6088 A

#### Physical and Chemistry Function

Item	Standard
Specific Gravity (g/cm <sup>2</sup> )	2.4-2.6
Reflective Index	≥ 1.5
Spherical beads (%)	>70

#### The Sieve Analysis

Diameter (µm)	Standard Retain (%)
>1180	0
1180850	520
850425	6595
<425	05

#### Remarks:

- 1. The Manufacturer's test certificate mentioning compliance of material shipped as per specification BS 6088 A Uncoated
- 2. All Packaging to be printed Glass Beads, Batch Number and Manufacturing Date in Blue Ink.

## **CERTIFICATE OF ANALYSIS**





#### S/C NO. ARC/RMD/001/'13

#### DATE: 27<sup>th</sup> July 2013

COMODITY : 72MT GLASS BEADS BS6088 CLASS A

STANDARD: BS6088 CLASS A

ORIGIN: CHINA

#### **GUARANTEE SPECIFICATIONS:**

DENSITY	$2.4 - 2.6 \text{G/CM}^3$	
<b>REFRACTIVE INDEX</b>	1.5 MIN.	
GLOMERATION RATE	70% MIN.	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	1180 MICRON UP	0-3%
	1180-850 MICRON	5-20%
	850-425 MICRON	65-95%
	425 MICRON BELOW	0-10%

ANALYSIS RESULTS:

DENSITY	$2.5 \text{G/CM}^{3}$	
<b>REFRACTIVE INDEX</b>	1.51.	
GLOMERATION RATE	80.4%	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	1180 MICRON UP	0%
	1180-850 MICRON	14.7%
	850-425 MICRON	84.1%
	425 MICRON BELOW	1.2%





## Compliance Statement for BS 6088 Type B Drop on Beads

BS:6088 CLASS "B" (180-850) MOD					E OF TE	ST RETAIN						
Sieve	Specification 1262 3272				3272	3272	3272	3272	3272	3272	5272	5272
Micron	Min	Max	01	02	03	04	05	06	07	08	09	10
850 μ	0	5	00	00	00	00	00	00	00	00	00	00
600 µ	5	20	13	11	14	12	10	11	17	13	14	13
300 µ	30	75	64	68	51	63	67	63	65	67	56	64
180 µ	10	30	20	18	26	23	20	23	15	17	27	21
<180 µ	0	15	3	3	9	2	3	3	3	3	3	2
Roundness	%		82		82		82	82		82		82
Hydrophol	oan		OK		OK		OK	OK		OK		OK

COMPLIANCE STATEMENT FOR BS6088 TYPE B DROP ON BEADS				
CLAUSE	SPECIFICATION	NOTATION	COMMENT	
1	Scope		Noted	
2	References		Noted	
3	Definitions		Noted	
4	Glass of beads	Class A and B applies	Noted	
5	Sampling and testing		Comply	
6	Properties	Table 1 and 2 only, table 3 not apply	Comply	
7	Containers	Bags 25kg +/-5%	Comply	
8	Markings		Comply	
	Appendix A	1 x 25kg bag to be returned after test	Comply	
	Appendix B	Test procedure	Noted	
	Appendix C	Test procedure	Noted	
	Appendix D	Optional test procedure	Noted	
	Appendix E	Test procedure	Noted	
	Appendix F	Test procedure	Noted	
	Appendix G	Test procedure Type B only	Noted	
	Appendix H	Not applicable	N/A	
	Appendix J	Test procedure	Noted	
	Appendix K	Test procedure	Noted	
	Appendix L	Test procedure	Noted	
	Appendix M	Test procedure	Noted	
	Appendix N	Dispute Procedure	Comply	

#### AL AFIAH ROADS CONT. L.L.C. ROAD MARKING DIVISION





# **Material Specification**

Commodity : Glass Beads On BS 6088 B Moisture Proof Coated

## Physical and Chemistry Function

Item	Standard
Specific Gravity (g/cm <sup>2</sup> )	2.42.6
Reflective Index	≥ 1.5
Spherical beads (%)	>80

The Sieve Analysis

Diameter (µm)	Standard Retain (%)
>850	0 5
600850	520
300600	3075
180300	1030
<425	05

#### Remarks:

- 1. The Manufacturer's test certificate mentioning compliance of material shipped as per specification Glass Beads On BS 6088 B Moisture Proof Coated
- 2. All Packaging to be printed BS 6088 B Drop On Glass Beads, Batch Number and Manufacturing Date in Blue Ink.





## **CERTIFICATE OF ANALYSIS**

S/C NO. <u>ARC/RMD/003/'13</u>

DATE: 27<sup>th</sup> July 2013

- COMODITY : 24MT GLASS BEADS BS6088 CLASS B MP COATED
- STANDARD: BS6088 CLASS B
- ORIGIN: CHINA

#### **GUARANTEE SPECIFICATIONS:**

DENSITY	$2.4 - 2.6 \text{G/CM}^3$	
<b>REFRACTIVE INDEX</b>	1.5 MIN.	
GLOMERATION RATE	80% MIN.	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	850 MICRON UP	0-5%
	850-600 MICRON	5-20%
	600-300 MICRON	30-75%
	300-180 MICRON	10-30%
	<b>180 MICRON BELOW</b>	0-15%

#### ANALYSIS RESULTS:

DENSITY	$2.50G/CM^{3}$	
<b>REFRACTIVE INDEX</b>	1.51.	
GLOMERATION RATE	82.7%	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	850 MICRON UP	2.4%
	600-850 MICRON	16.3%
	300-600 MICRON	65.1%
	180–300 MICRON	14.7%
	<b>180 MICRON BELOW</b>	1.5%





# **TECHNICAL SUBMITTAL**

# FOR

# THERMOPLASTIC ROAD MARKING AASHTO M-249





	THERMOPLASTIC ROAD MARKING (AASHTO M249)				
	COMPARISON TABLE				
Manufacturer:					
A. Thermoplastic	: Al Afiah Roads Cont. L.L.C.	NS – Not Specified			
B. Glass Beads	: Al Afiah Roads Cont. L.L.C.	NP – Not Provided			
Supplier	: Al Afiah Roads Cont. L.L.C.	NM – Not Mentioned			
Applicator	: Al Afiah Roads Cont. L.L.C.	NA – Not Applicable			

Item	Properties	Contract Specification	•		Test Re of 23/8	•	Evaluation
		(AASHTO M249)	White	Yellow	White	Yellow	
	Thickness (mm)						
1.	a. Hand Screed (by Mould)	NS	2.00 ± 0.20	2.00 ± 0.20	NM	NM	OK
	b. Machine Spray (Striping)	NS	1.80 ± 0.20	1.80 ± 0.20	NM	NM	OK
	Properties of constituent materials (% by mass of total mixture)						
2.	a. Binder (Resin + Oil)	18 % min.	18 % min.	18 % min.	24.1	21.1	Comply
	b. Solid glass bead content	30 – 40 %	30 – 40 %	30 – 40 %	34.4	36.1	Comply
	c. Resin Type	Alkyd/Hydrocarbon	Hydrocarbon	Hydrocarbon	NM	NM	Comply
	d. Titanium Dioxide	≥10.0 /NS	≥10.0	NP	10.8	NA	Comply
	e. Lead Chromate	NS	NA	As required by purchaser	NA	0	Comply
	f. Calcium Carbonate	42% max(W) /NS(Y)	42 max	NP	31.3	28.3	Comply
3.	Specific Gravity of the mix	≥2.15	≥2.15	≥2.15	1.8	1.8	OK
4	Grading of glass beads (passing) AASHTO M-247						
	(Intermix glass beads)						
ö	20 (0.850 mm)	100%	100%	100%	99.5	99.6	Comply
Sieve No.	30 (0.600 mm)	75 - 95%	75 - 95%	75 - 95%	87.4	84.8	Comply
e <	50 (0.300 mm)	15 - 35%	15 - 35%	15 - 35%	25.6	24.7	Comply
S	100 (0.150 mm)	0 - 5%	0 - 5%	0 - 5%	1	2	Comply
5.	Reflective index of Glass beads	1.65 min.	1.50	min.	Accep	otable	Complies to AASHTO M247
6.	Roundness of Glass beads	≥70%	≥70%	≥70%	90%	90%	Comply
7.	Softening point °C	102.5 ± 9.5	102.5 ± 9.5	102.5 ± 9.5	108	108	Comply
8.	Flow ability (Residue) W/Y	<18 / ≤21%	<18	<21	8.7	9.9	Comply
9.	Impact Resistance	≥1.13 Joules	≥1.13 Joules	≥1.13 Joules	Accep	otable	Comply
10.	Lead Chromate	NS	NA	As required by purchaser	NA	0	Comply





Item	Properties	Contract Specification	Proposed Material (Data Sheet)		Test Report as of 23/8/2012		Evaluation
11.	Drying Time at Air Temp. 32 ± 2°C	<10 minutes	3– 5 minutes	3– 5 minutes	3	3	Comply
12.	Daylight Reflectance	75% (W) / 45% (Y)	75	45	79	49	Comply
13.	Storage Life	1 Year	1 Year	1 Year	NM	NM	Comply
14.	Cracking Resistance @ cooling to – 9.4 ± 1.7°C	No cracks	No cracks	No cracks	Accep	table	Comply
15.	Colour of Glass Beads	Transparent	Transparent	Transparent	Accep	table	Comply
15.	Shape of Glass Beads	Spherical	Spherical	Spherical	Accep	table	Comply

Prepared & Reviewed by:

Approved by:

Date: 23/08/2012





#### THERMOPLASTIC ROAD MARKING PAINTS AASHTO M249

TECHNICAL DATE SHEET

#### WHITE & YELLOW

Thermoplastic road marking material conforming to AAASHTO M249 shall consist of light coloured aggregate, pigment and extender, bound together with aliphatic hydrocarbon resin plasticized with mineral oil. Glass beads (Ballotini) shall be in accordance with AASHTO M247 – TYPE I. The material shall be provided in granular form.

#### **Composition of Constituents**

<u>Cc</u>	onstituent	<u>WHITE</u>	YELLOW
٠	Binder	18 Min.	18 Mi.
٠	Glass beads (Ballotini)	30 - 40	30 - 40
٠	Titanium Dioxide	10 Min.	-
٠	Calcium Carbonate and Inert Filler	42 Max.	* Note
•	Yellow Pigment	-	As Required

\* Note : Amount of yellow pigment, calcium carbonate and inert filler shall be at the option of the manufacturer, providing all other requirements of this specification are met.

#### **Physical Characteristic**

	WHITE	YELLOW
• Softening Point °C	$102.5 \pm 9.5$	$102.5 \pm 9.5$
• Specific Gravity gm/cm <sup>3</sup>	< 2.15	< 2.15
• Flowability %	18 Max.	21 Max.
• Flowability - Extended Heating	28 Max.	28 Max.
Drying Time	3 – 5 min@3 2°C	3 – 5 min@3 2°C
Yellow Index	Below 0.12	-
Cracking Resistance	No Cracks	No Cracks
• Impact Resistance (Joules)	≥1.13	≥1.13
Color Daylight Reflectance	75% min.	45% min.

#### Grading of Glass Beads (In Mix) AASHTO M247

Sieve Size (mm)	% Passing
0.850	100
0.600	75 - 95
0.300	15 - 35
0.150	0 - 5

Storage Life : One year when the material is properly stored under a covered area.

#### AL AFIAH ROADS CONT. L.L.C. ROAD MARKING DIVISION





## THERMOPLASTIC PAVEMENT MARKING TO AASHTO – M249

## METHOD OF STATEMENT

#### **CLEANING AND PRE-MARKING**

- 1. Cleans and pre-marks the pavement to be carried out.
- 2. Checks and approves the pre-marking by the concerned authority.

#### **IDEAL CONDITIONS FOR APPLICATION**

- 1. Asphalt pavement shall be fully cured before applying road marking.
- 2. Typically the wearing course shall be allowed to cure for al least 5-7 days before road marking application. Curing time may vary according to bitumen content of asphalt.
- 3. Road marking applied on fresh asphalt and in extreme hot weather are more prone to blacking out and dirt pickup.

#### PRE-HEATING OF PLASTIC TO APPLICATION TEMPERATURE

- 1. Thermoplastic road marking material is melted in purpose-built pre-heated to the application temperature of about 180 to 200°C while being continuously agitated.
- 2. Continuous agitation is to ensure a homogenous mix with the glass beads and other ingredients not separating.

#### MACHINE AND HAND APPLICATION

- 1. For machine applied pavement marking the hot molten Thermoplastic is transferred from the pre-heater through a filtering mesh to the self-propelled road marking machine. The machine then sprays the hot material to the pavement at the required thickness of 2.50 mm  $\pm$  0.50 mm by pressure spray. Machine also sprays the glass beads immediately on the marking at a minimum rate of 500 gms/m<sup>2</sup> for instant surface retro-reflectivity.
- 2. For hand-applied pavement markings the hot molten Thermoplastic is applied manually using lipped steel bucket and mould at the required thickness of 2.50 mm  $\pm$  0.50 mm. Drop-on glass beads are manually dropped on the marking at a minimum rate of 500 gms/m<sup>2</sup> for instant surface retro-reflectivity.
- 3. Fresh marking shall be coned off to allow it to cool for about 6 to 8 hours before opening the road to traffic.





# **TECHNICAL SUBMITTAL**

# FOR

# ROAD MARKING DROP ON BEADS AASHTO M-247 TYPE I & II





## **Material Specification**

Glass Beads : (M247)

Scope : this specification covers Glass Beads to be dropped or sprayed upon pavement markings so as to produce a reflectorized pavement marking.

Type I shall be known as standard gradation. Type II shall be known as uniform gradation.

The Glass Beads will meet gradation requirement for type as given in table below:

Gradation of Glass Beads

Sieve Des	ignation	Mass Percen	tage Passing
Standard mm	Alternate No.	Type I	Type II
0.850	20	100	
0.600	30	75-95	100
4.425	40		90-100
0.300	50	15-35	50-75
0.180	80		0-5
0.150	100	0-5	

According to AASHTO M249 Glass Beads Premix: the beads shall be uncoated and conform to AASHTO M247-Type I

General Requirements: The beads shall be transparent, clean, colorless glass, smooth and spherically shaped, free from milkiness, pits and excessive air bubbles and conform to the following requirements:

- 1. Roundness: The Glass Beads shall have a minimum of 70% true spheres.
- 2. Crushing Resistance: Retained 0.425mm (No.40) sieve N (30 Lbs) minimum.
- 3. **Refractive Index** : The Glass Beads will have a minimum index of refraction of 1.5
- 4. **Moisture Resistance**: Flow characteristics: The beads shall not absorb moisture in storage. They will remain free from clusters and lumps and will flow freely from dispensing equipments.
- 5. Flotation: A minimum of 90% beads shall float in xylene.





#### COMPLIANCE STATEMENT FOR AASHTO M247-08 GLASS BEADS : TYPE I & II

#### AASHTO M247-08 (Glass Beads) Type I a II

	r		-
CLAUSE	SPECIFICATION	NOTATION	COMMENT
1	Scope		Noted
2	References		Noted
3	General Requirements		Noted
4	Special properties	Type I and Type II	Comply
5	Sampling and testing	1 kg retained sample collected from 1%	Comply
6	Packaging	Type I and II	Comply

AASHYO TYPE "I" (150-850)				MODE OF TEST					PASS			
Sieve	Specif	ication	4272	4272	4272	4272	4272	4272	4282	4282	4282	4282
Micron	Min	Max	01	02	03	04	05	06	07	08	09	10
850 μ	100		100	100	100	100	100	100	100	100	100	100
600 µ	75	95	86	87	79	87	89	88	76	87	84	85
300 µ	15	35	21	20	20	19	21	23	17	23	25	22
150 μ	0	5	2	1	0	2	3	2	2	2	3	2
Roundn	ess %		82			82			82			82
Hydropl	hoban		OK	••••		OK			OK			OK





## **CERTIFICATE OF ANALYSIS**

#### S/C NO. ARC/RMD/002/'13

DATE:27<sup>th</sup> July 2013

- COMODITY : GLASS BEADS AASHTO M247-81 TYPE I UNCOATED
- STANDARD: AASHTO M247-81 TYPE I

QUANTITY 24MT

- ORIGIN: CHINA
- **GUARANTEE SPECIFICATIONS:**

DENSITY	$2.4 - 2.6 \text{G/CM}^3$	
<b>REFRACTIVE INDEX</b>	1.5 MIN.	
GLOMERATION RATE	80% MIN.	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	1180 MICRON	100%
	850 MICRON	95-100%
	600 MICRON	75-95%
	300 MICRON	15-35%
	150 MICRON	0-5%
ANALYSIS RESULTS:		

$2.5 \mathrm{G/CM}^3$	
1.51.	
82.3%	
MESH DIAMETER	PERCENTAGE REMAINED
1180 MICRON	100%
850 MICRON	99-1%
600 MICRON	83-7%
300 MICRON	20-4%
150 MICRON	1-5%
	<ul> <li>1.51.</li> <li>82.3%</li> <li>MESH DIAMETER</li> <li>1180 MICRON</li> <li>850 MICRON</li> <li>600 MICRON</li> <li>300 MICRON</li> </ul>





## **CERTIFICATE OF ANALYSIS**

#### S/C NO. ARC/RMD/004/'13

DATE:27<sup>th</sup> July 2013

- SAMPLE : GLASS BEADS AASHTO M247-81 TYPE II DROP ON MPCOATED
- STANDARD: AASHTO M247-81 TYPE II

QUANTITY 24MT

ORIGIN: CHINA

#### **GUARANTEE SPECIFICATIONS:**

DENSITY	$2.4 - 2.6 \text{G/CM}^3$	
<b>REFRACTIVE INDEX</b>	1.5 MIN.	
GLOMERATION RATE	80% MIN.	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	600 MICRON	100%
	425 MICRON	90-100%
	300 MICRON	50-75%
	180 MICRON	0-5%

#### ANALYSIS RESULTS:

DENSITY	$2.5 \mathrm{G/CM}^3$	
<b>REFRACTIVE INDEX</b>	1.51.	
GLOMERATION RATE	83.6%	
PARTICLE DISTRIBUTION	MESH DIAMETER	PERCENTAGE REMAINED
	600 MICRON	100%
	425 MICRON	97-2%
	300 MICRON	55-3%
	180 MICRON	3-5%





# THERMOPLASTIC ROAD MARKING PAINT

# MATERIAL SAFETY DATA SHEET





#### MATERIAL SAFETY DATA SHEET

#### IDENTIFICATION OF THE PREPARATION

Product Name Intended use : Thermoplastic Road Marking Paint (White, Yellow, Blue, Red & Black): Road Marking Product

#### 2. HAZARDS IDENTIFICATION

This product is not classified as hazardous material.

#### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Substances presenting a health hazard within the meaning of the dangerous substances directives 67/548/EC

Name	Concentration	Symbol	Risk-Phrase (s)

4. FIRST AID MEASURES			
General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.		
Inhalation	<ul><li>Remove to fresh air, keep patient warm and at rest, if breathing is irregular or stopped, administer give artificial respiration.</li><li>Give nothing by mouth. If unconscious place in recovery position and seek medical advice.</li></ul>		
Eye	Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart and seek medical advice.		
Skin	Skin that has been in contact with hot Thermolit, has to be flushed with cold running water for al least 10 minutes.		
Ingestion	If accidentally swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting.		

5. FIRE-FIGHTIN	5. FIRE-FIGHTING MEASURES		
Extinguishing media Recommended : Alcohol resistant foam, CO2, powders, water supply. Unsuitable : Water jet.			
Recommendations	Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Appropriate breathing apparatus may required. Cool closed containers exposed to fire with water. Do not allow run-off from fire fighting to enter drains or water courses.		

#### AL AFIAH ROADS CONT. L.L.C. ROAD MARKING DIVISION





#### 6. ACCIDENTAL RELEASE MEASURES

Refer to protective measures listed in section 7 and 8.

Contain and collect spillage and place in container for disposal according to local regulations (see section 13). Do not allow to enter drains or watercourse.

Clean preferably with a detergent; avoid use of solvents. If this product contaminates lakes, rivers or sewerage, inform appropriate authorities in accordance with local regulations.

#### 7. HANDLING AND STORAGE

#### Handling:

Smoking, eating and drinking should be prohibited in application area. Wash thoroughly after handling. Always keep in container of the same material as the original one. Comply with the health and safety at work laws.

For personal protections see section 8.

#### Storage;

Keep away from oxidizing agents, from strongly alkaline and strongly acid materials. Prevent unauthorized access.

8. EXPOSE CONTROLS / PERSONAL PROTECTIO	DN
---	----

#### **Engineering Controls:**

For these products are no exposure limits available.

#### **Personal Protection;**

Respiratory	None
Hand	Heat resistance gloves when working with melted material.
Eye	Use safety eyewear designed to protect against dust.
Skin and body	Workers should wear antistatic clothing's made of natural fiber or of high temperature resistant synthetic fiber. All parts of the body should be washed after contact.

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	Solid, fluid at temperature above 100°C.		
Flash point	>230°C.		
Viscosity	1000 - 6000 mPa.s. at 160-185°C.		
Special gravity	Ca. 1,8 – 2,1 kg/1.		
Lower explosion limit	Upper explosion limit.		
Solvent content			
Solubility in water.	None		
Soluolity in water.			

#### AL AFIAH ROADS CONT. L.L.C. ROAD MARKING DIVISION





#### 10. STABILITY AND REACTIVITY

Stable under recommended storage and handling conditions. (see section 7). When exposed to high temperature may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen.

Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

#### 11. TOXICOLOGICAL INFORMATION

There are no data available on the preparation itself.

The preparation is evaluated according the method of dangerous goods directives 1999/45/EC.

#### 12. ECOLOGICAL INFORMATION

There are no data available on the preparation itself.

The product should be not be allowed to enter drains or water courses.

#### 13. DISPOSAL CONSIDERATIONS

Do not allow into drains or water courses.

Land Transmort

Wastes and emptied containers should be disposed in accordance to local regulations.

#### 14. TRANSPORT INFORMATION

Land Transport:		
ADR/RID:	Class: none	
	Etiquette	UN-number
Sea Transport:		
IMDG:	Class: none	
	Etiquette	UN-number
	Marine pollutant :No E	mS: MFAG:

#### Air Line Transport ICAO-TI and IATA-DGR:

ICAO/IATA Class: Transport/Additional information: No dangerous good according to the above specification





# 15. REGULATORY INFORMATIONLabeling according to 199/45/EG directives.Symbol(s)noneContains--R-phrasesnoneS-phrasesnone

#### 16. OTHER INFORMATION

The information of this MSDS is based on the present state of our knowledge and on current EEC and national laws, as the users, working conditions are beyond our knowledge and control. The product is not to be used for other purposeless than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps in order to fulfill the demand laid down in the local rules and legislations. The information in this MSDS is meant as a description of the safety requirements of our product: it is not to be considered as a guarantee of the products properties.





# TECHNICAL SUBMITTAL FOR JOTUN/NATIONAL ACRYLIC PAINT TRAFFIC PAINT





## Technical Date ROAD MARKING PAINT

#### **Product Description**

Road Marking Paint is an acrylic solvent based, quick drying paint.

#### **Recommended use**

For use on asphalt and concrete roads, primarily for kerbstone, speed humps or other areas with light traffic.

#### Film thickness and spreading rate

Minimum Maximum Typical Film thickness, dry ( $\mu$ m) 40 80 60 Film thickness, wet ( $\mu$ m) 110 210 160 Theoretical spreading rate (m2/l) 9,25 4,5 6

#### **Physical Properties**

Colour White, Yellow and Black Solid (vol %) \*  $37 \pm 2$ Flash point 250°C  $\pm 2$  (Setaflash) \* Measured according to ISO 3233;1998 (E)

#### **Surface Preparation**

The substrate must be sound, clean, dry, free from dust, oil, grease and laitance etc. All traces of release agents must be removed. On chalky and dusty surfaces, all loose materials must be removed by shift bristle brushing.

#### **Condition during application**

The temperature of the substrate should be min. 10°C and min. 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

#### **Application Methods**

Spray Airless or conventional spray. Brush recommended. Roller recommended.

#### **Application Data**

Mixing ratio (volume) Single pack. Thinner/Cleaner Guiding data airless spray ROAD MARKING PAINT Page 1 Pressure at nozzle 150 kg/cm<sup>2</sup> (2100 p.s.l) Nozzle tip 0.018" – 0.021" Spray angle 60° - 80° Filter Check to ensure that filters are clean.





## **Drying Time**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

\* Good ventilation (Outdoor exposure or free circulation of air).

\* Typical film thickness.

\* One coat on top of inert substrate.

Substrate temperature 10°C 23°C 40°C

Surface dry 20 min 10 min 7 min

Through dry 60 min 30 min 15 min

Dry to recoat, minimum 120 min 60 min 30 min

Dry to recoat, maximum

- 1. Recommended data given for recoating with the same generic type of paint.
- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied reference is made to the corresponding system data sheet.
- 3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying.

Paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

#### **Typical Paint System**

Road Marking Paint 2 Coats

\* For reflective properties sprinkle Glass beads "Ballotini" over wet paint.

Other systems may be specified, depending on area of use.

#### Storage

The product must be stored in accordance with national regulations. The product must be kept in a cool and well-ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed.

#### Handling

Handle with care. Stir well before use.

#### Packing Size

1 US G and 5 US G Packing may vary from country to country according to local requirements. ROAD MARKING PAINT Page 2

#### Health and Safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet. DISCLAIMER





## METHOD STATEMENT

#### ROAD MARKING - COLD PAINT

Manufacture's recommendation:

- 1. Wet Film Thickness 180 microns.
- 2. Dry film Thickness 100 microns.
- 1.0 Material:

Cold Road Marking Paint

A high build road marking paint based on alkyd resin and chlorinated rubber being fast drying non bleeding as asphalt, with excellent resistance to water, oils and gasoline's.

Drying time: Touch dry 5 to 10 minutes (fully cured 4 to 6 hours) at ambient temp, dependant on humidity, air movement and film thickness.

- 1.1 Plant and Equipment: Line Lazer Cold Paint Road Marking Paint machine.
- 1.2 Surface Preparation (Main Contractor)

Washed and dry, clean, clear dust-free virgin surface.

- 1.3:1 Machine Application:
  - > Mask the perimeter of the line with masking tape.
  - Spray inside the Line Lazer with Line Lazer Machine at the rate of 300 microns wet film thickness, i.e. 120 microns dry film thickness.
  - Spray Glass Beads at the rate of approximate 300g/m2 (Drop-on Method)
  - Remove the masking tape after 20 minutes.
- 1.3:2 Manual Application (Double Application)
  - > Mask the perimeter of the line with masking tape.
  - Apply Paint with roller or brush after drying the first application. Repeat the same and apply glass beads.



## **ROAD MARKING PAINT**

#### **PRODUCT DESCRIPTION**

A special thermoplastic, water repellent, quick drying paint based on modified acrylic resin containing Titanium Dioxide and other high grade color fast pigments. The specially formulated product is resistant to abrasion and chemicals, and ideal as Marking Paint on concrete and asphalt runway.

#### **RECOMMENDED AREAS OF APPLICATION**

- Area of Use : Interior & Exterior
- Substrate : Concrete, Asphalt, Paving blocks, Kerbs.

#### **TECHNICAL DATA**

Finish	:	Smooth, Medium shee	en				
Colours	:	White, Yellow, Black	& Red oxide				
% Volume Solids	:	$50 \pm 2$					
		Recommended dry film thickness Per coat		Spread Rate			
Theoretical Covering	:	Minimum	75 m	icrons	6.6	$7 \text{ M}^2$ / Liter.	
Capacity	-	Maximum				$0 \text{ M}^2$ / Liter.	
Suparity		Typical	100 n	nicrons	5.0	$0 \text{ M}^2$ / Liter.	
				Overcoat		ing interval	
		Substrate temp. Tou	Touch dry	Touch dry Minim		Maximum	
Drying time	:	25º C	20 minutes	16 Hou	rs	Indefinite	
		35º C	15 minutes	14 Hou	rs	Indefinite	
		45º C	12 minutes	10 Hou	rs	Indefinite	
APPLICATION DATA							
<ul><li>Method of Application</li><li>Thinner</li></ul>	:: ::	Brush or Roller, Air Solvalux 7 – 25 (Use method of applicatio	5% to 10% thinne	er for ease of a	pplication	n depending or	
		method of applicatio	, iii				

Flash Point

#### SURFACE PREPARATION

The performance of this coating is directly related to the degree of surface preparation. .

30° C

• Ensure surface is clean, dry and free from all contaminants.

::

- Surface must be sound and free from laitance.
- Remove laitance by wire brush or sweep blast.
- Dusting or chalking surfaces should be consolidated using Berger Plastaseal Penetrating Sealer.

#### **APPLICATION DETAILS**

- The performance of the coating is directly related to the degree of surface preparation
- Ensure adequate ventilation during application and drying.
- Do not apply when humidity exceeds 85% and condensation is likely. Only apply coating when surface temperature is 3°C or more above dew point.
- Make sure that the moisture content of the substrate should not exceed 6% when measured with calibrated moisture meter
- Ensure surface is clean, dry and free from all contaminants.
- Stir the contents thoroughly before the use.
- Brush or Roller :: Apply an even coat taking care to avoid runs and sags.
- Airless Spray ::: May also be used.

#### TYPICAL PAINT SYSTEM

3 coats X Road Marking Paint.

For alternate system suggestion please contact Berger Paints Sales Representative

#### STORAGE, SAFETY INFORMATION AND PRECAUTIONS

- Keep out of reach of children.
- Store in cool, dry conditions; ensure adequate ventilation during application.
- Shelf life up to 12 months from the date of manufacture
- Avoid contact with skin and eyes; wear suitable protective clothing such as overalls, goggles, dust masks and gloves.

#### First-Aid

- Eyes: In the event of accidental splashes, flush eyes immediately with warm water and obtain medical advice.
- Skin: Wash skin thoroughly with soap and water, or with an approved industrial cleaner. Do not use solvents.
- Inhalation: Move patient to fresh air, loosen collar and keep patient rested.
- Ingestion: Do not induce vomiting. Obtain immediate medical attention.
- Dispose as per local regulation

#### DISCLAIMER

The information provided in this data sheet is not intended to be complete. It is the responsibility of the user to ensure that the product used is suitable for the purpose it is meant to serve. In view of various factors affecting the performance of the coating, we cannot assume responsibility for the product performance, nor do we accept any liability arising from use of this product, unless specifically agreed to in writing by us. The information provided in the datasheet may be modified by us without notice.

# Technical Data Road Marking Paint



#### **Product description**

Road Marking Paint is an acrylic solvent based, quick drying paint.

#### **Recommended use**

For use on asphalt and concrete roads, primarily for kerbstones, speed humps or other areas with light traffic.

#### Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (µm)	40	80	60
Film thickness, wet (µm)	110	210	160
Theoretical spreading rate (m <sup>2</sup> /l)	9,25	4,5	6

#### **Physical properties**

Colour	White, Yellow and black		
Solids (vol %)*	37 ± 2		
Flash point	25⁰C ± 2 (Setaflash)		

\*Measured according to ISO 3233:1998 (E)

#### **Surface preparation**

The substrate must be sound, clean, dry, free from dust, oil, grease and laitance etc. All traces of release agents must be removed. On chalky and dusty surfaces, all loose material must be removed by stiff bristle brushing.

#### Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

#### **Condition during application**

The temperature of the substrate should be min. 10°C and min. 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

#### **Application methods**

Spray	Use airless spray or conventional spray
Brush	Recommended.
Roller	Recommended.

#### **Application data**

Mixing ratio (volume)	Single pack.
Thinner/Cleaner	Jotun Thinner No. 7
Guiding data airless spray	
Pressure at nozzle	150 kg./cm² (2100 p.s.i.)
Nozzle tip	0.018" - 0.021"
Spray angle	60° - 80°
Filter	Check to ensure that filters are clean.

#### **Drying time**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- \* Good ventilation (Outdoor exposure or free circulation of air)
- \* Typical film thickness
- \* One coat on top of inert substrate

Substrate temperature	10°C	23°C	40°C
Surface dry	20 min	10 min	7 min
Through dry	60 min	30 min	15 min
Dry to recoat, minimum <sup>1</sup>	120 min	60 min	30 min
Dry to recoat, maximum <sup>2,3</sup>			

1. Recommended data given for recoating with the same generic type of paint.

- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total
- thickness of previous coats applied reference is made to the corresponding system data sheet.

3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

#### **Typical paint system**

**Road Marking Paint** 

2 Coats

\* For reflective properties sprinkle Glass beads 'Ballotini' over wet paint.

Other systems may be specified, depending on area of use

#### Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

#### Handling

Handle with care. Stir well before use.

#### **Packing size**

1 US G and 5 US G. Packing may vary from country to country according to local requirements.

#### Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

# For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

#### DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product can be used under conditions beyond our control, we can only guarantee the quality of the product itself. We also reserve the right to change the given data without notice. Minor product variations may be implemented in order to comply with local requirements. If there is any inconsistency in the text the English (UK) version will prevail.

Jotun is a World Wide company with factories, sales offices and stocks in more than 50 countries. For your nearest local Jotun address please contact the nearest regional office or visit our website at www.jotun.com

ISSUED 26 NOVEMBER 2010 BY JOTUN THIS DATA SHEET SUPERSEDES THOSE PREVIOUSLY ISSUED





# **TECHNICAL SUBMITTAL**

# FOR

# COLD PAINT FAST DRY ACRYLIC TRAFFIC PAINT





## Technical Date ROAD MARKING PAINT

#### **Product Description**

Road Marking Paint is an acrylic solvent based, quick drying paint.

#### **Recommended use**

For use on asphalt and concrete roads, primarily for kerbstone, speed humps or other areas with light traffic.

#### Film thickness and spreading rate

Minimum Maximum Typical Film thickness, dry ( $\mu$ m) 40 80 60 Film thickness, wet ( $\mu$ m) 110 210 160 Theoretical spreading rate (m2/l) 9,25 4,5 6

#### **Physical Properties**

Colour White, Yellow and Black Solid (vol %) \*  $37 \pm 2$ Flash point 250°C  $\pm 2$  (Setaflash) \* Measured according to ISO 3233;1998 (E)

#### **Surface Preparation**

The substrate must be sound, clean, dry, free from dust, oil, grease and laitance etc. All traces of release agents must be removed. On chalky and dusty surfaces, all loose materials must be removed by shift bristle brushing.

#### **Condition during application**

The temperature of the substrate should be min. 10°C and min. 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

#### **Application Methods**

Spray Airless or conventional spray. Brush recommended. Roller recommended.

#### **Application Data**

Mixing ratio (volume) Single pack. Thinner/Cleaner Guiding data airless spray ROAD MARKING PAINT Page 1 Pressure at nozzle 150 kg/cm<sup>2</sup> (2100 p.s.l) Nozzle tip 0.018" – 0.021" Spray angle 60° - 80° Filter Check to ensure that filters are clean.





#### **Drying Time**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

\* Good ventilation (Outdoor exposure or free circulation of air).

\* Typical film thickness.

\* One coat on top of inert substrate.

Substrate temperature 10°C 23°C 40°C

Surface dry 20 min 10 min 7 min

Through dry 60 min 30 min 15 min

Dry to recoat, minimum 120 min 60 min 30 min

Dry to recoat, maximum

- 1. Recommended data given for recoating with the same generic type of paint.
- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied reference is made to the corresponding system data sheet.
- 3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying.

Paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

#### **Typical Paint System**

Road Marking Paint 2 Coats

\* For reflective properties sprinkle Glass beads "Ballotini" over wet paint.

Other systems may be specified, depending on area of use.

#### Storage

The product must be stored in accordance with national regulations. The product must be kept in a cool and well-ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed.

#### Handling

Handle with care. Stir well before use.

#### Packing Size

1 US G and 5 US G Packing may vary from country to country according to local requirements. ROAD MARKING PAINT Page 2

#### Health and Safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet. DISCLAIMER





## METHOD STATEMENT

#### ROAD MARKING - COLD PAINT

Manufacture's recommendation:

- 1. Wet Film Thickness 180 microns.
- 2. Dry film Thickness 100 microns.
- 1.0 Material:

Cold Road Marking Paint

A high build road marking paint based on alkyd resin and chlorinated rubber being fast drying non bleeding as asphalt, with excellent resistance to water, oils and gasoline's.

Drying time: Touch dry 5 to 10 minutes (fully cured 4 to 6 hours) at ambient temp, dependant on humidity, air movement and film thickness.

- 1.1 Plant and Equipment: Line Lazer Cold Paint Road Marking Paint machine.
- 1.2 Surface Preparation (Main Contractor)

Washed and dry, clean, clear dust-free virgin surface.

- 1.3:1 Machine Application:
  - > Mask the perimeter of the line with masking tape.
  - Spray inside the Line Lazer with Line Lazer Machine at the rate of 300 microns wet film thickness, i.e. 120 microns dry film thickness.
  - Spray Glass Beads at the rate of approximate 300g/m2 (Drop-on Method)
  - Remove the masking tape after 20 minutes.
- 1.3:2 Manual Application (Double Application)
  - > Mask the perimeter of the line with masking tape.
  - Apply Paint with roller or brush after drying the first application. Repeat the same and apply glass beads.





# TEST REPORTS/APPROVALS FOR COLD PAINT (KERB STONE / INTERLOCK)

الفطيم-Al futtaim CONTROLLED COPY

بادیکوت مائیریال تیستینغ سیرفیسز Bodycote MATERIALS TESTING SERVICES

#### **REPORT OF TESTS**

Description	One Sample of National Road M	arker (Black)	
Tested for	National Paint Factories Co. Ltd.	Post Box No.5822,Sha	rjah, U.A.E
Lab Ref. No.	WR05-12655 (Page 1 of 1)	Request No.	WQ05-04615
Date Received	11.05.2005	Date Reported	14.05.2005

Client's ref. : Sample Reference : Source : AFBMTS Sample No. : NP/GK/NRK/132,Req dtd 10.05.2005 National Road Marker (Chlorinated Rubber Based - Black) National Paint Factories Co. Ltd Sharjah W05-004615/02

#### 1.0 Introduction

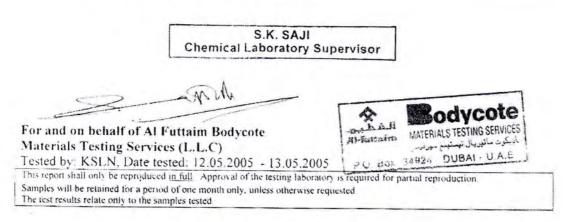
Further to the test work instructions received from M/s. National Paint Factories Co. Ltd Sharjah, dated 10.05.2005, the sample of National Road Marker (Black) provided has been tested for Solid Content by Al Futtaim Bodycote Materials Testing Services LLC:

#### 2.0 Solid Content

Test Method : ASTM D 1644

Test	Results
Solid Content (% by wt.)	73.48
*Volume of Solids (%)	56

Remarks : \* Calculated value as per client's request.



# AL FUTTAIM BODYCOTE MATERIALS TESTING SERVICES LLC

+PO. BOX 34924 + DUBA + UAE + TEL + 971 (0)4 3332201 + FAX: + 971 (0)4 3332772 + E-MAIL duba: lab@bodycote.com + WEBSITE ... www.middleeast.bodycote.com ... www.bodycote.com



# CONTROLLED COPY

بادیکوت مائیریال تیستینغ سیرفیسز Bodycote MATERIALS TESTING SERVICES

#### **REPORT OF TESTS**

Description	One Sample of White National Re	oad Marking Paint	
Tested for	National Paint Factories Co. Ltd, I	Post Box No.5822, Sharj	ah, U.A.E
Lab Ref. No.	WR06-04317 (Page 1 of 1)	Request No.	WQ06-00076
Date Received	03.01.2006	Date Reported	05.02.2006

Client's ref.	
Sample Reference	
Source	
AFBMTS Sample No.	

1

NP/GK/001,Req dtd 03.01.2006 White National Road Marking Paint National Paint Factories Co. Ltd, Sharjah W06-000076/01

#### 1.0 Introduction

Further to the test work instructions received from M/s. National Paint Factories Co. Ltd Sharjah, dated 03.01.2006, the sample of White National Road Marking Paint provided has been received for UV resistance test by Al Futtaim Bodycote Materials Testing Services LLC;

#### 2.0 UV Resistance

Test Method: Test specimen was exposed to UV radiation as per ASTM G 53 for 200 hours.

	ſest	Observation After 200 hours of UV resistance test
UV Resistance	200 hours @ 50 <u>+</u> 3°C	Slight change in colour and surface cracking was observed after UV exposure

Remarks: Photograph attached.

For and on behalf of Al Futtaim Bodycote

Al-Tantaina Maintain STRATING SERVICES P.C. Box Sauza DUBAL U.A.E.

Materials Testing Services (L.L.C) Test subcontracted to BMTS Group Laboratory, Date completed : 31.01.2006

This report shall only be reproduced in full. Approval of the testing laboratory is required for partial reproduction. Samples will be retained for a period of one month only, unless otherwise requested. The test results relate only to the samples tested.

# AL FUTTAIM BODYCOTE MATERIALS TESTING SERVICES LLC

+PO\_BOX 34924 + DUBAI + UAE + TEL. + 971 (0)4 3332201 + FAX. - 971 (0)4 3332772 + E-MAIL : dubai lab@bodycote.com + WEBSITE : www.middleeast.bodycote.com, www.bodycote.com



#### بادیکوت ماتپریال تیسٹینغ سیرفیسز Bodycote MATERIALS TESTING SERVICES

REPORT OF TESTS

# CONTROLLED COPY

Description	One Sample of National Road Ma	rker (White)	
Tested for	National Paint Factories Co. Ltd, I	Post Box No.5822, Sharj	ah, U.A.E
Lab Ref. No.	WR05-12654 (Page 1 of 1)	Request No.	WQ05-04615
Date Received	11.05.2005	Date Reported	14.05.2005

Client's ref. : Sample Reference : Source : AFBMTS Sample No. :

NP/GK/NRK/132,Req dtd 10.05.2005 National Road Marker (Chlorinated Rubber Based- White) National Paint Factories Co. Ltd Sharjah W05-004615/01

#### 1.0 Introduction

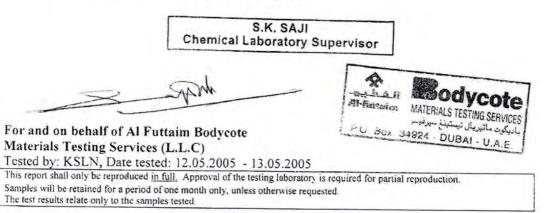
Further to the test work instructions received from M/s. National Paint Factories Co. Ltd Sharjah, dated 10.05.2005, the sample of National Road Marker (White) provided has been tested for Solid Content by Al Futtaim Bodycote Materials Testing Services LLC;

#### 2.0 Solid Content

Test Method : ASTM D 1644

Test	Results
Solid Content (% by wt.)	71.81
*Volume of Solids (%)	53

Remarks: \*Calculated value as per client's request.



# AL FUTTAIM BODYCOTE MATERIALS TESTING SERVICES LLC

+PO: BOX 34924 + DUBAI + UAE + TEL: + 971 (0)4 3332201 + FAX: + 971 (0)4 3332772 + E-MAIL: dubai.lab@bodyccte.com + WEBSITE: www.middleeast.bodycote.com, www.bodycote.com

Al Finttaim



# Bodycote MATERIALS TESTING SERVICES

#### **REPORT OF TESTS**

Description	One Sample of National Road Ma	rker (Yellow)	
Tested for	National Paint Factories Co. Ltd. I	ost Box No.5822,Shar	jah, U.A.E
Lab Ref. No.	WR05-12656 (Page 1 of 1)	Request No.	WQ05-04615
Date Received	11.05.2005	Date Reported	14.05.2005

Client's ref. Sample Reference Source AFBMTS Sample No. NP/GK/NRK/132,Req dtd 10.05.2005 National Road Marker (Chlorinated Rubber Based - Yellow) National Paint Factories Co. Ltd Sharjah W05-004615/03

#### 1.0 Introduction

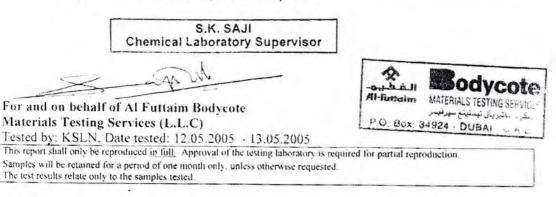
Further to the test work instructions received from M/s. National Paint Factories Co. Ltd Sharjah, dated 10.05.2005, the sample of National Road Marker (Yellow) provided has been tested for Solid Content by Al Futtaim Bodycote Materials Testing Services LLC;

#### 2.0 Solid Content

Test Method : ASTM D 1644

Test	Results
Solid Content (% by wt.)	71.90
*Volume of Solids (%)	53

Remarks : \* Calculated value as per client's request.



# AL FUTTAIM BODYCOTE MATERIALS TESTING SERVICES LLC

+PO BOX 34924 + DUSA + UAE + TEL +971 /014 3332201 + FAX +971 /014 3332772 + E-MAIL | duba: lab@bodycote.com • WEBSITE | www.middleeast.bodycote.com www.bodycote.com

	1			DNS overseas l	MITED T	TAISEI CORPORATION
یلات ، بارز الماری ROADS & TRANSP Client : Roads Department			Engineer: Parsons- De Leuw Cath			ontractor: lisei Corporation
P.O. Box 118899 -	1		P.O. Box 9123 - Dubai,		P.0	D. Box 31202 - Dubal, U.A.E.
	T N	NJ AL	KHOR CROSSING MATERIAL SU			
NEW SUBMIT	1			<u> </u>	Document	t No.: MS - EN - 0306-2
NEW SUDMIT			RE-SUBMITTAL			Date: 24 November 2008 P
B.O.Q. ITEM REF.	d/6/9 F					RECEIVED
						2 4 NOV 2008/6 50
MATERIAL	KERB PAL ( Chierina		er based quick drying pain	t)		DCOL SITE OFFICE RECE
	Sector and the sector of the s	en	Na kalan ara ara ara ara ara ara ara ara ara a		-	Received by (PDCOL) ENCLOSURES:
SPECIFICATION CLAUSE REF.	Vol. 2 Pari	I –Gene	ral Specification - Clause G	S Ś / 7.12 a	nd 5/13	☑ B.O.Q. Pages
<u>4450 (</u>						Specification Pages
DRAWINGS REF.						Drawings/Sketch     Trade License
						<ul> <li>☑ Paint System</li> <li>☑ Technical Data Sheets</li> </ul>
ANUFACTURER	P. O. box 5	Paints Fa 822, Sha	actories Co. Ltd rjah , UAE		233	Method Statement     Method Statement
	1999 - 1999 1999 - 1999					<ul> <li>✓ ISO Certificate</li> <li>✓ Previous Approval</li> </ul>
OCAL SUPPLIER	P. O. box 5	aints Fa 822, Sha	ictories Co. Ltd ijah , UAE		-	Pre-qualification
inator:	1	D	ate of Submission:	-	Approval	Requested by:
Alfais T	Ľ		요즘 이 집 책이		21	
Gabbyutbarra			24 November 2008		Mr. Hideha	
	0 5	Parep.		to for a	of Subje	46-
ATERIAL ENG.	D_A	Kert	- Shall be dry an	1 Prator	tily cle	avel of all evitraneous
	n th	trail	1 priox to zpp/	licel.	<u> </u>	
	_ Se	der	antrinere starse	• 3	czin zund	for manufactinices
DDITIONAL	Yel	omme	udabons and the	119 30	policit	with cart and of Thinking
COMMENTS	w	other	additives.	· · · · ·		
	<u> </u>	<u> 47-1 -</u>	2 performance o	1 Sile	ind Eng	have frittertime
ent / Engineer:	2	0 04	unperted prov	r he u	ac il 6	the () by formation
Hisham Ashour	1		- 12 - Z. 1			Approved W Kit
M = H	Λ.	,				Approved Except as noted Revise & Re-submit
ire:	LA	/	Date: )	6/11/2	008 0	Not Approved

.e

Mat		val Form (M		ANK AS	GARD
Separtment:	General Proje	ects Department	pranks	- fages	
Submittal No.	MS 58 Re				Dimes Blanc PALITY
		101910		M w Submittal. R	e-submitta)
Project No. Project Title	PJ-1093/2 Pro	Dect Code 61	4-04 End User	Unicipality	
Consultant	Pohert Mattheu	& Johnson Marsha	ON CENTER -"Phase-		
Sub-contractor	1 AGOCIT MACINE	de Johnsbit Marsta	Il Contractor	L Ghafly General Con	tracting
Description / 7	Cechnical Literat	ture :		3	
PAINTING	IO KERBS		thite) applied in 2 coat: 1	mexposed faces of precast	Concrete
	, free start st		•••••••••••••••••••••••••••••	· ·····	
ttachements	Sample.	Technical Data.	QA/QC Reports.	Method Statement	Others
trea of Applican		1			Quiers
ipecs Ref. C	Class 5/7.12	Dwg. R.ef. D	X00165/H/LP/T/4.1	BOQ ref. 15/EW	2/2/NTT6/M
rigin	JAE	M	lanufacturer Marne:	NATIONAL PAINTS	
ocal Agent	NATIONAL PAI	NT FAC TORIES C	O. Ltd Compil / .el,		
(		Contract	tor's Attestation		
	tal Comply with S	pecifications	Veres.	Alternative.	
etails if Alternat		(1321)			
mified By	RECE	WED	Signature / Flat		the state
ertified By	22 NOV	WED	Signature / Flat		32/11/20
Approved Approved Approved win Rejected	EY Do	2005 2005 2035 2035 2035 2035 2035 2035	For Dubai Mer 1. Work David 2. Representation to incorporate 3. Revise & to	ncipality (DM)	ed subject
Approved Approved win Rejected the forwarded to the Received from Dimmenta: NOChied	BY: Do BY: Do th Comments DM 04. //2/ m DM 5. 12./2 H: on Subject	2005 2005 25 25 25 25 25 25 25 25 25 25 25 25 25	For Dubai Mén 1. Work z avén 2. Revise 2 45 to incorporat 3. Revise 2 45 4. Review nétr Comments:	nicipality (DM) rocced ion of comments. submit, work may not proceed equired, work may not proceed the comments.	ad subject poceed. cd.
Approved Approved Rejected the forwarded to the Received from the Received from the Received from the Received from the Received from the Received from the Received from the Received from the Received from the	RECE 22 NOI BY Down th Comments DM 04 /12/ m DM 5. 12/12 Hom Subject in Subject	DE 2005 20	For Dubai Mér 1. Work Bavis 2. Review 2 15 to incorporat 3. Revise & to 4. Review netr Comments:	nicipality (DM) rocced ion of comments. submit, work may not proceed equired, work may not proceed the comments.	ad subject poceed. cd.
Approved Approved Approved win Rejected are forwarded to are	RECE 22 NOL BY Do th Comments DM 04 /12/ m DM 5. 12/2 Hon Subject higging for affin P for affin Not Refer	DE 2005 20	For Dubai Mer D1. Work Blave 2. Revise & 12 1. Revise & 12	nicipality (DM) rocced ion of comments. submit, work may not proceed equired, work may not proceed the comments.	ad subject poceed. cd.
Approved Approved Approved win Rejected are forwarded to are	RECE 22 NOL BY Down th Comments DM 04 /12/ m DM 5. 12/10 Hom Subject Hom Subject higher affin ruject Refer	DE 2005 20	For Dubai Mer D1. Work Blave 2. Revise & 12 1. Revise & 12	nicipality (DM) rocced ion of comments. submit, work may not proceed equired, work may not proceed the comments.	ad subject poceed. cd.

Dubai municipality permission to proceed does not o institute acceptance or approval of materials developed or selected and does not absolve engineer/contractor and their subcontractors and suppliers from full compliance with contractual obligations including the quality of final stochast. GPD-COM-Follo

1 1 DEC 2006

- 4 34

- 2

F

GPD-COM-F-010

00

-

D/LAB/MAF/Maint AD Inside/5.06 Roby RCL(END) Paabi Municipality Roa Department ة بلديــة أبوظ Central Laboratory " (hippe/m) a 1 / متارمة ستركت ر ذتيا المركزي غرزج اعتماد المراد ASCAD MATERIALS APPROVAL FORM Date Submitted By Contractor: 24/02/04 Contract No. : خ التقديم من قبل المقاول: Name of Project: MAINTENANCE, REHABILITATION AND ADDITIONAL WORKS FOR ROADS AND BRIDGES IN ABU DHABI ISLAND رقم العق WS ATKINS & PARTNERS OVERSEAS استم المشروع: Contractor: ABU DHABI GENERAL TRANSPORT Co الاستشراري المقربيا المرجع بالمواصفات مو اصفات المادة المقدمة Spec. Ref. المرجع بجداول الكميات Description 505.06 B.O.O. Ref. KERBSIONE PAINIS (WHITE, YELLOW & BLACK) 5.06,5.060 5.07,5.080 5.08,5.10 (ALTERNATIVE) Manufacturer or NATIONAL PAINTS FACTORIES CO. LTD. SHAREAH Source: Supplier: NATIONAL PARTY G.T.C Co-CABUDHABI ابوظبى CONTRACTOR SIGNATURE: Maintenance P 1.12 41.15 CONSULTANT COMMENTS: 1. Abu Dhabi Mandfor Lecon \* CONSULTANT SIGNATURE: للاحظات الاستشاري: Project RD 4457 DATE: 25102104 توقيع الاست & Partne Road Department's Comments: THE ABOVE MATERIAL IS CONDITIONALLY APPROVED SUBJECT TO :-:7-التار ب Adherence to the commitment provided by the manufacturer (copy attached) مالحظات ادارة الطرق: Method statement for application provided by the manufacturer should be strictly adhered to. 3- Performance and furnishing the same in conformance with the intent and requirements of the contract documents. 4- Routine QA/QC procedures. 5- Consultant should make sure that the material is in full compliance with specification requirements immediately upon delivery to site whilst thoroughly checking the details of the delivery notes.6- The paint manufacturer & contractor should commit التوقيري: 1.1.51 ONDITIONAL APPROVAL عيدالله سالم الكثيرى دير ادارة الطرق

An in a part of the large of	a necui	nical	Services Secto		للغنية	ولي الحطي
7.0.				طالب اعتقاد مد	. /	7
Submittal No:			Givil Mat	erial Approval Request	(13)	21
Project / Contr	act No:		Maintenance, 603	hoor	$\subseteq$	·
Contractor						تم العقد:
· Consultant:			Abu Dhabi Gener Parsons Internation	ral Transport Co.		
Directorate / Se	ction:		T WISONS WIELWARDO			
Spec. Ref	1 21 21	رالم مغط	لمرجع بجدارل الكميات	······································		
Spec Rei	Drawin	g No.	BOQ Ref.	Material Desc	ription (incl. make,	
505.06 -PS=505.04	PD.02-01		5.004,5.006,5.007 5.008,5.009,5.011 5.013,&5.014	KERB STONE PAINTS / White		
Intended Usage:	-	KERE	STONE PAINTS	Nota: Only one material item for eac	ch intended usaça to be	entered in t
Manufacturer /			DNAL PAINTS, SHAP			الاستخدام:
Supplier:		NATIO	ONAL PAINTS SHAR			نعة:
3 - Special     4 - Manuel     5 - Recen	tial Source I s of Releva fication Con facturer's T t Test Repo	cklist: Declarat Int Parts Imparison Cchnical Ints / Cer	ion Form (MSDF) of Spees, BoQ & Draw Table Data / Original Catalo tificates G.T.C	6 - End User's Ac wings 6 - End User's Ac 7 - Manufacturer / 8 - Previous Appro Sense - 9 - Samples To rea Sense : المنه المتروع العسانة والترسيات		مطلوب تقديم ) as per C که ع
I - Mater 2 - Copie 3 - Specif 4 - Manue 5 - Recen Contractor's Signa Consultant's Rema WE RECOMN	rial Source   s of Releva fication Con facturer's T t Test Repo tture, Stam	cklist: Declarat mparison echnical orts / Cer up and S	ion Form (MSDF) of Specs, BoQ & Dran Table Data / Original Catalo tificates G.T.C. Maintena Maintena	6 - End User's Aco wings 7 - Manufacturer / 8 - Previous Appro Series 9 - Samples (Ureas Series (Dicase s مشروع العسانة رالترب	ceptance (if required Supplier's Guarante vyals uhed) specify) : ريخ تقديم الطلب:	مطلوب تقديم ) (as per Co) = تم المقاول وت
I - Mater 2 - Copie 3 - Specifi 4 - Manuel 5 - Recen Contractor's Signal WE RECOMM HE MATERIALS ( 15 Itant's Signat WE RECOMM HE MATERIALS ( 15 Itant's Signat Emmittee's Deci for The Wile 1. Perform the Wile 2. Concluse Consultant	ris and Re Min:Requised a of Concers Submitted Sion:-Min Submitted Sion:-Min Submitted Submitted Submitted Submitted Submitted	cklist: Declaration mparison echnical outs / Cer op and S comments APPR( red 1.5k and Da to Comments and And And And And And And And And And A	ion Form (MSDF) of Specs, BoQ & Draw Table Data / Original Catalo Data / Original Catalo Data / Original Catalo Data / Original Catalo Data / Original Catalo Maintena Mainten	H G - End User's Ac wings ☐ 7 - Manufacturer 8 - Previous Appro- stal: E + 10- Others (please s ince Project - Abu Dhabi Ince Project - Abu Dhabi N CONDUCTING A NEW/TES Applied (90-180 Micron) Per 4 control of the stal to control of the stal to control of the stal Apple of the stal Ap	ceptance (if required Supplier's Guarante ovals mired) specify) ::	) (as per Co تم المقاول وت وتوصيات الإ (AVITY F( (مراء الإمارة) ووتاريخ التم اللجنة (200
I - Mater 2 - Copie 3 - Specifi 4 - Manuel 5 - Recen Contractor's Signal WE RECOMM HE MATERIALS ( 15 Itant's Signat WE RECOMM HE MATERIALS ( 15 Itant's Signat Consultant's Rema WE RECOMM HE MATERIALS ( 15 Itant's Signat Consultant's Rema WE RECOMM HE MATERIALS ( 15 Itant's Signat Consultant's Rema WE RECOMM HE MATERIALS ( 15 Itant's Signat Consultant's Rema Consultant's Rema WE RECOMM HE MATERIALS ( 15 Itant's Signat Consultant's Rema Consultant's Rema	ris and Re Min:Requised a of Concer 1 Min:Requised a of Concer 1 Min:Requised Submitted Sion:-Min Submitted Sion:-Min Submitted Sion:-Min Submitted Sion:-Min Submitted Sion:-Min Submitted Submitted Sion:-Min Submitted Submitte	cklist: Declarat mparison echnical marison echnical marison of and S comments / Comments and Da comments / Comments APPR( red 1.5k marison comments and Da comments and comments and comme	ion Form (MSDF) of Specs, BoQ & Draw Table Data / Original Catalo indations: Waintena Mainten	Applied (90-180 Micron ) Per	ceptance (if required Supplier's Guarante ovals mired) specify) :: TOF SPECIFIC G TOF SPECIFIC G Superior Status (Sourforman mento whe supere netty aches	مطلوب تقديم مطلوب تقديم (عة per Co من المقلول وت وتوصيك الإ AVITY F( من من من وتاريخ التم اللجنة (200 اللجنة (200 من من من

· · · · · · · · · · · ·

	MATERIA	LS APPROVA	T. TPANES OF		ومر و محمد ومقد وم المقدر المارين المارين المارين و (م. 12	-
	of the local division of the local divisiono		And a support of the			
The second s		RNMENT OF				ĩ
FORM	I"B" FOR	PPPOTAT	PALITY			1
All sections of this from	I "B" FOR A	LINUVAL	OF NEW	MATER	RIAL	1
in the stand of the stand	the completes	a und all copies of t	to relate the set	And in case of the local division of the loc	iffcations, drawings, ittal. Where sections	
	THE REAL PROPERTY AND ADDRESS OF THE PARTY O	and the state of the second state of the secon	DA MUST SCIONIPEL	ry this subm	ital. Where sections	
MILACINU: 1	HASE - L CONTRACT	P	REGIONAREA			
ONTRACTOR A			DATE SUBMIT	AL-	AIN	
	L MABOODAH CONT.	and the owner of the owner of the owner of the owner of the owner owner owner owner owner owner owner owner own	JUBMITTAL N	0	A COLUMN AND A COLUMNA AND A	
escription :	PAINT FOR KERIAS		Product Name: 1	VATIONAL RC	DAD MARKER	
idress P	TICINAL PAINTS FAC	the second designed and the second designed in second lines.				
	ARIAH	·	P.BOX.	AL PAINTS F	ACTORIES CO LTD.	
enification Clause : tached & marked )	and the second		hone : 06.5334542	Fax : 0	6-5337619	
event Drewings	C 2/10, SECTION 2.	27	tandards :	1. TA 4	Construction of the second	
Sched & marked )	YES	h	fanuf. Data :	NVA VE	Contraction of the local division of the loc	
ached & marked )		(1	attached & marke	ed )		
Carpins Constant	YES		Machad			
M RUTH P BAAM A TA	( size, class, grade KING PAINT BASEI				ESSIBLE	
TICHAL DUTTE A V	THER RESISTANT P	GMENT WITH TO	AND CHLORINA	TED RUBB	ER PIGMENTED	
CHIC Area of Ameline	hing and the state	A DESCRIPTION OF THE OWNER OWNER OF THE OWNER OWNER OF THE OWNER		, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
	ND BARRIER PAIN	TING IN CONTRAC	I-I AREAS		Quantity :	
ments:		ommended			AS ROD	
			No No	A Recomme	aded	
1201	-				ALMERODONE ON	112 AL
MAN	(		50	-0[1.	CATE 13145	
tractor's Eng. ik Date	100	La lol	1.0	affili	MANE INT.	
the first of the second s		is Mar. Eng. & Da	e Consultan	1 3 Ras. Eng	de Taste Anter	-
Approved Subject		Not Approved				
ants .	Acc			ng Further T	CUT IS THE INCLU	
	Frauld			THIRDAY	177	===
		recent	testo			
Aaterial &	Acc Frouide F	Ultra Vi	olet Row	first.		-
		5	TOL:		ACC ALAM	+
						and the second

....

:

TOTAL F.02





# HEALTH AND SAFETY INFORMATION





#### Manufactures by

Al Afiah Roads Cont. L.L.C. P. O. Box 63292 – Sharjah – U.A.E. Tel. : 00971 6 5755 241 Fax. : 00971 6 5755 243 E-mail : info@afiahgroup.com

#### Intended Use

Horizontal Road and Airfield and Pavement Marking on asphalt based surfaces

#### Composition

Synthetic Resin, Refined Mineral Oil, Glass Beads (reflective grade only)Extenders, Polymer Additives, Silica Sand, Graded Calcium Carbonate, General Marble, Titanium Dioxide Rutile (White), Lead Chromate (Yellow).

#### **General Physical Properties**

Softening Point not less than (101 standard range) (115 super plus range) degree Centigrade Flash point exceeds 230 degree Centigrade (open cup method).

Relative density : 2.0 gm/cc + -0.1.

Standard Colors : White, Orange, Blue and Yellow, other colors are available by special request.

#### **Additional Information**

The Thermoplastic Road Marking Material using by our company has been manufactured in UAE & Oman for over 20 years and widely used in both these countries.

It has been applied in all areas by hand and machine by our own specialist application division as well as independent contractors throughout the area.

Packaging contains additional information and information on use.

Thermoplastic material has been tested on numerous occasions by the independent, and municipality laboratories over many years without cause for concern.

We welcome any sampling, testing or trials in accordance with the relevant recognized specifications.

Quality Assurance / Quality Control

All Raw Materials are rigorously tested in laboratory before used in the manufacturing process. Materials are manufactured in 1 MT Batches and testing is carried out following a rigorous regime before materials are allowed to leave the factory for application.

EVERY 2 <sup>ND</sup> BATCH	EVERY 4 <sup>TH</sup> BATCH	EVERY DAY	EVERY 3 MONTHS	
LUMINANCE	LUMINANCE	APPLICATION BY HAND	INDEPENDENT TESTING BY	
VISCOSITY	HEAT STABILITY		EXTERNAL LABORATORY	
VISUAL APPEARANCE	BINDER CONTENT			
	SOFTENING POINT			





## **Environmental / LEED Consideration**

Materials are manufactured in the UAE and/or Oman and contains 68% of content is sourced with the GCC

ALL Packaging materials from the production process is recycled/reused. NO waste is generated during production. ALL packaging Road Marking Materials should be included in the pre-heater, Resulting NO waste being generated from the site work.

20% of the material content are recycled materials.

#### **General Guidance**

Materials when both hot and cold should not be handled by untrained operators; all operators should receive documented instruction on the handling of hot and molted Thermoplastic materials.

PPE should be laundered on a regular basis to avoid build up of materials within the cloth.

Materials should be stored out of direct sunlight, excessive heat or rain in a safe and secure place without danger or cross contaminations with solvents, oils, greases or fuels.

Moisture within the powder materials will cause spitting and foaming within the pre heaters causing risk to the operatives.

Each vehicle should be equipped with al least 1 Co2 fire extinguisher located in close proximity to the pre heater.

Materials are warranted to comply with the Specifications of British Standard 3262 1989 Part 1 BSEN or ASSHTO M249 50/30-80/30 RSF as per customer order.

Materials are warranted for a period of 12 months from the date of manufacture.

Materials must be stored and applied in line with the Manufactures Guidance.

#### Heating

All equipment should be in good working order and maintained in line with the manufactures recommendations, temperature gauges should be calibrated at least every 6 months to prevent the possibility of overheating (causing risk of fire within the Pre Heater) Materials should be brought up to temperature and then the pre heater should be timed down to allow simmer. Prolonged heating or overheating will have a detrimental effect of the material (yellow will lighten and white will darken in colour) and luminance of the material will be affected.





Great care should be taken when adding material to the pre heater full bags including the packaging should be deposited in the pre-heater by gently lowering the bag and not dropping to avoid splashing. Do not overfill the pre heater but keep well charged until the end of the day when pre heater should be emptied.

Take care not to activate the agitator until cold materials have softener or damage will occur to the agitator mechanism.

Care must be taken to take note of the maximum heating temperature stated on the packaging.

The pre heater should not be left unattended at any time whilst in operation.

## Application

The competent road marking contractor should prepare and submit to the client for approval a method statement for the application of Thermoplastic Road marking Materials Care should be taken as to the physical conditions and environment taking into account the road and traffic conditions at the time, adequate safety measures should be in place to ensure the safety of the operatives during application.

The materials are suitable for application by hand screeding and machine spraying by following the plant manufacturers operating instructions. All application should be carried out by a Competent Contractor and trained personnel.

#### Fire

The prime consideration in the event of fire should be personal safety of the operators and public the area should be made safe and the fire authorities should be immediately informed.

The following notes are only to be followed if the operation be carried out without risk to personnel.

- 1. Turn off gas supply to pre heater.
- 2. Turn off agitator.
- 3. <u>Do not use water</u> at any time as this will increase the risk to personnel.
- 4. Extinguish the flames using CO2 fire extinguisher only.
- 5. Open pre heater and leave to cool.
- 6. Add more cold material to reduce the overall temperature.
- 7. Take note of the temperature gauge readings once cooled to below the maximum heating temperature drain off materials should not be used.





#### Spillage

If possible and safe to do so close the source of the spillage.

Contain the spilling of hot material by bonding the area affected using sand or cotton cloths.

Allow hot material to solidity and cool before attempting removal.

Cold powder spillages should clean up suing brush and solvent into suitable containers for disposal.

#### Environmental

Waste material should be disposed of in accordance with local municipality regulations for non hazardous materials.

#### **Removal of Materials**

Materials should only be removed by a competent contractor by Hand Chipping for small areas and sand or water blasting for large areas.

#### **Personal Protective Equipment**

The contractor should assess and ensure all Operatives are supplied with the required PPE before the application of the material.

#### **Risk Assessments**

The contractor should assess the risks to health before the application of the material.





# Health Hazards, Preventions and Actions

## Material in COLD/POWDER FORM

## **Skin Contact**

Low order of toxicity. Low order irritation. Contact with skin should be minimized.

#### **Preventative methods**

Operatives should wear coverall and gloves.

#### Action in case of incident

Remove from skin using soap and water.

#### Eye contact

Particles may cause scratching to the eye surface/mechanical imitation.

#### **Preventative methods**

Operatives should wear eye protection during use.

## Actions

Flush eyes with copious amounts of sterile water until imitation subsides; if irritation persists take medical advice.

## Inhalation

Negligible hazard – materials should only be used in well ventilated areas. Dust-long term exposure limit  $10 \text{mg/m}^2 8$  hour time weighted average.

## **Preventative methods**

Operatives should wear dust masks during use.

#### Actions

First aid not usually required.

#### **Ingestion** No hazard in normal industrial use – DO NOT CHEW OR SWALLOW

#### **Preventative methods**

Materials should not be chewed.

## Actions

First aid not required if swallowed immediately seek urgent medical advice, vomiting should be encouraged/induced.





# Material in HOT/MOLTEN STATE SKIN/EYE CONTACT

## **Danger of burning**

Preventative methods

Operatives should wear full length coveralls, eye protection, heat resistant, gloves and footwear during use.

## Actions

DO NOT remove clothing or material fused to the affected area.

Pour copious amount of cold sterile water on the area affected to dissipate heat and limit the injury.

Seek immediate medical advice from doctor in minor incidents and hospital in major incidents.

#### Not to medical staff

The material composition is soluble in aromatic solvents, IE Toluene, Xylente or Chlorinated Hydrocarbon Solvent such as chloroform, Dichloromethane.

#### Inhalation

In normal use no medical consideration are required.

#### **Preventative methods**

Operatives should not expose themselves to fumes for extended periods; materials should only be used in well ventilated areas and never in confined spaces. Face masks should be worn.

#### Actions

In breathing difficulties are encountered then medical advice should be sought immediately.

#### Ingestion

No hazard in normal industrial use by competent operatives – do not chew or swallow burning to mouth and digestive system will result.

#### **Preventative methods**

Materials should not be chew or eat material.

#### Actions

First aid not required if swallowed seek immediate medical advice urgently.